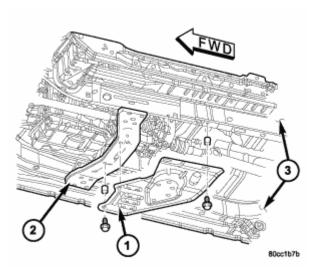
2007 AUTOMATIC TRANSMISSION NAG1 - Service Information - Nitro

REMOVAL

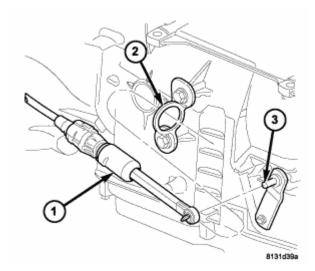
AUTOMATIC TRANSMISSION



<u>Fig. 29: Frame Rails, Skid Plate & Transmission Crossmember</u> Courtesy of CHRYSLER LLC

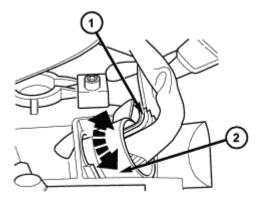
- 1 SKID PLATE
- 2 TRANSMISSION CROSSMEMBER
- 3 FRAME RAILS
 - 1. Disconnect the negative battery cable.
 - 2. Remove transmission fill tube bolt from the valve cover.
 - 3. Remove catalytic converter nuts at the turbocharger. Refer to **REMOVAL**.
 - 4. Raise and support the vehicle
 - 5. Remove any necessary skid plates (1). See Fig. 29. Refer to REMOVAL.
 - 6. Remove the particulate filter pipe. Refer to **REMOVAL**.
 - 7. Remove catalytic converter to block mounting bolts and position aside. Refer to **REMOVAL**.
 - 8. Mark propeller shaft and axle companion flanges for assembly alignment.
 - 9. Remove the rear propeller shaft. Refer to **REMOVAL**.
- 10. Remove the front propeller shaft, if necessary. Refer to **REMOVAL**.
- 11. Support the transmission.

2007 AUTOMATIC TRANSMISSION NAG1 - Service Information - Nitro



<u>Fig. 30: Gearshift Cable, Gearshift Cable Bracket & Manual Shift Lever</u> Courtesy of CHRYSLER LLC

- 1 GEARSHIFT CABLE
- 2 GEARSHIFT CABLE BRACKET
- 3 MANUAL SHIFT LEVER
- 12. Disconnect the gearshift cable (1) from the transmission manual valve lever (3).
- 13. Loosen the bolts holding the shift cable retaining strap (2) to the transmission.
- 14. Remove the shift cable (1) from the transmission.



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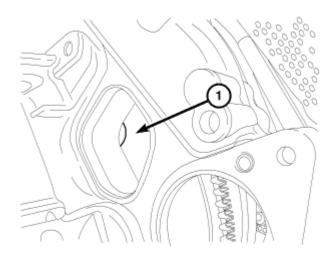
Fig. 31: Disconnecting 13-Pin Plug Connector & Turning Bayonet Lock Of Adapter Plug Counterclockwise

Courtesy of CHRYSLER LLC

- 1 PLUG CONNECTOR
- 2 ADAPTER PLUG
- 15. Remove the heat shield from the 13-pin connector.

2007 AUTOMATIC TRANSMISSION NAG1 - Service Information - Nitro

- 16. Disconnect 13-pin plug connector (1). Turn bayonet lock of the adapter plug (2) counterclockwise.
- 17. Remove the 13-pin connector (1) from the transmission.
- 18. Remove the starter motor from the transmission starter pocket and position aside. Refer to **<u>REMOVAL</u>** .



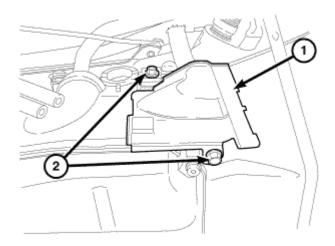
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Fig. 32: Flex Plate Bolt Access Courtesy of CHRYSLER LLC

1 - FLEX PLATE BOLT ACCESS HOLE

- 19. Remove the flex plate bolt access cover.
- 20. With socket wrench on dampener bolt rotate crankshaft in clockwise direction until converter bolts are accessible. Then remove bolts one at a time through the access hole (1).

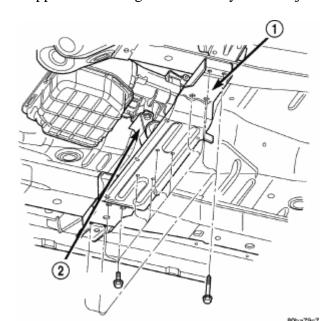
2007 AUTOMATIC TRANSMISSION NAG1 - Service Information - Nitro



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<u>Fig. 33: Fill Tube Cover Bolts & Fill Tube Heat Shield</u> Courtesy of CHRYSLER LLC

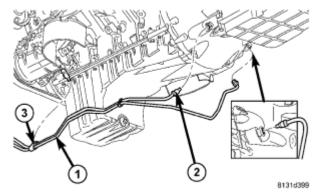
- 1 FILL TUBE HEAT SHIELD
- 2 FILL TUBE COVER BOLTS
- 21. Remove transmission fill tube heat shield bolts (2) and heat shield (1)
- 22. Remove the bolt from the transmission filler tube and position the tube aside.
- 23. Disconnect the transmission vent hose from the transmission.
- 24. Remove transfer case (if equipped).
- 25. Support rear of engine with safety stand or jack.



2007 AUTOMATIC TRANSMISSION NAG1 - Service Information - Nitro

Fig. 34: Crossmember & Rear Transmission Mount Courtesy of CHRYSLER LLC

- 1 CROSSMEMBER
- 2 REAR TRANSMISSION MOUNT
- 26. Raise transmission slightly with service jack to relieve load on crossmember and supports.
- 27. Remove bolts securing rear support and cushion (2) to transmission and crossmember (1).
- 28. Remove bolts attaching crossmember to frame and remove crossmember.



<u>Fig. 35: Disconnecting Transmission Fluid Cooler Lines At Transmission Fittings And Clips</u> Courtesy of CHRYSLER LLC

- 1 TRANSMISSION OIL COOLER LINES
- 2 COOLER LINE FITTINGS
- 3 SUPPORT CLAMPS
- 29. Disconnect transmission fluid cooler lines (1) at transmission fittings (2) and clips (3).

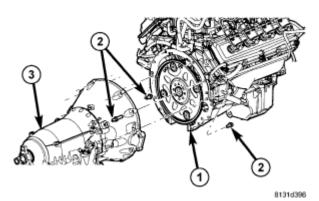


Fig. 36: Engine, Bolts & Transmission Courtesy of CHRYSLER LLC

2007 AUTOMATIC TRANSMISSION NAG1 - Service Information - Nitro

- 1 ENGINE
- 2 BOLTS
- 3 TRANSMISSION
- 30. Remove all remaining converter housing bolts (2).
- 31. Carefully work transmission and torque converter assembly rearward off engine block dowels.
- 32. Hold torque converter in place during transmission removal.
- 33. Lower transmission and remove assembly from under the vehicle.
- 34. To remove torque converter, carefully slide torque converter out of the transmission.