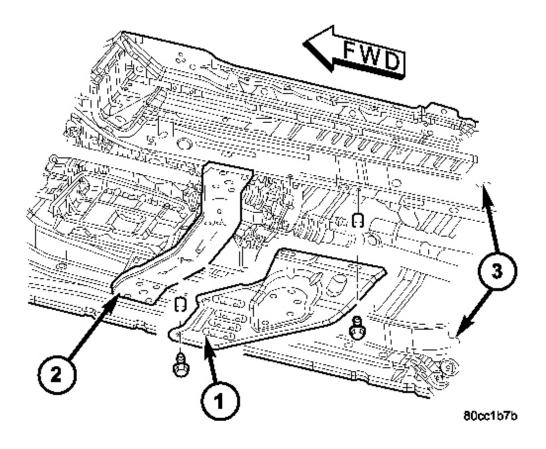
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## REMOVAL

### AUTOMATIC TRANSMISSION

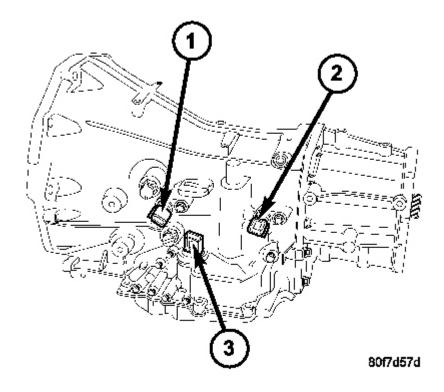


### **Fig. 13: Identifying Skid plate, Transmission Crossmember & Frame Rails** Courtesy of CHRYSLER LLC

### 1 - SKID PLATE

- 2 TRANSMISSION CROSSMEMBER
- 3 FRAME RAILS
  - 1. Disconnect the negative battery cable.
  - 2. Raise and support the vehicle
  - 3. Remove any necessary skid plates (1). See Fig. 13. Refer to REMOVAL .

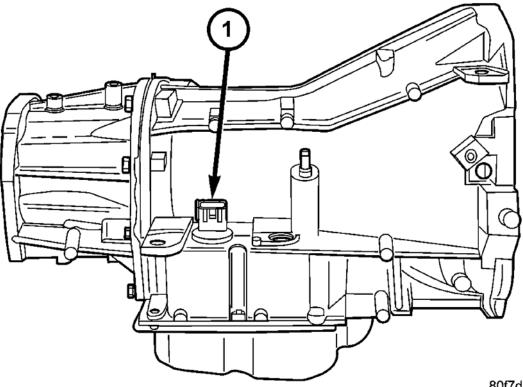
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## **Fig. 14: Locating Input Speed, Output Speed and Transmission Range Sensors Courtesy of CHRYSLER LLC**

- 1 INPUT SPEED SENSOR
- 2 OUTPUT SPEED SENSOR
- 3 TRANSMISSION RANGE SENSOR
- 4. Mark propeller shaft and axle companion flanges for assembly alignment.
- 5. Remove the rear propeller shaft. Refer to **<u>REMOVAL</u>**.
- 6. Remove the front propeller shaft, if necessary. Refer to **<u>REMOVAL</u>**.
- 7. Disconnect wires from the input and output speed sensors (1, 2).
- 8. Disconnect wires from the transmission range sensor (3).
- 9. Disconnect wires from the Variable Line Pressure (VLP) electrical connector.

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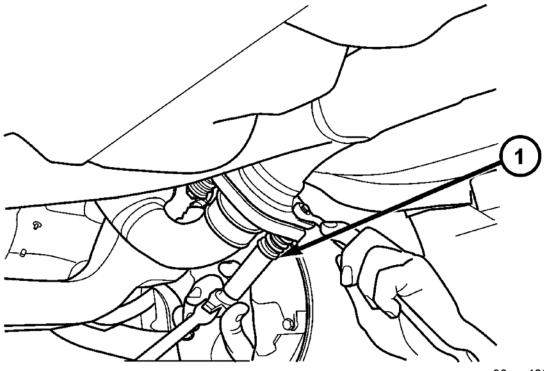
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**Fig. 15: Identifying Solenoid/Pressure Switch Assembly Courtesy of CHRYSLER LLC** 

1 - SOLENOID/PRESSURE SWITCH ASSEMBLY CONNECTOR

10. Disconnect wires from the solenoid/pressure switch assembly (1). See Fig. 15.

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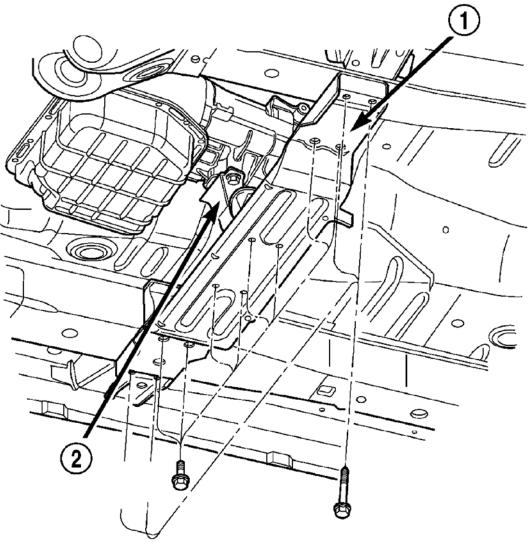
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## **Fig. 16: Removing/Installing Exhaust Flange Bolts Courtesy of CHRYSLER LLC**

# 1 - EXHAUST FLANGE BOLTS

- 11. Remove the bolts (1) holding the exhaust crossover pipe to the pre-catalytic converter pipe flanges. See **<u>Fig. 16</u>**.
- 12. Remove the bolts holding the exhaust crossover pipe to the catalytic converter flange.

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### **Fig. 17: Rear Transmission Mount & Crossmember** Courtesy of CHRYSLER LLC

- 1 CROSSMEMBER
- 2 REAR TRANSMISSION MOUNT
- 13. Disconnect gearshift cable from transmission manual valve lever.
- 14. Disengage the shift cable from the cable support bracket.
- 15. Remove the starter motor.
- 16. Remove the engine to transmission collar.
- 17. Rotate crankshaft in clockwise direction until converter bolts are accessible. Then remove bolts one at a time. Rotate crankshaft with socket wrench on dampener bolt.

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- 18. Disconnect the transmission vent hose from the transmission.
- 19. Remove transfer case.
- 20. Support rear of engine with safety stand or jack.
- 21. Raise transmission slightly with service jack to relieve load on crossmember and supports.
- 22. Remove bolts securing rear support and cushion (2) to transmission and crossmember (1). See Fig. 17.
- 23. Remove bolts attaching crossmember to frame and remove crossmember.
- 24. Disconnect transmission fluid cooler lines at transmission fittings and clips.
- 25. Remove all remaining converter housing bolts.
- 26. Carefully work transmission and torque converter assembly rearward off engine block dowels.
- 27. Hold torque converter in place during transmission removal.
- 28. Lower transmission and remove assembly from under the vehicle.
- 29. To remove torque converter, carefully slide torque converter out of the transmission.