

ASSEMBLY

AUTOMATIC TRANSMISSION - 42RLE

NOTE: If the transmission assembly is being reconditioned (clutch/seal replacement) or replaced, it is necessary to perform the TCM QUICK LEARN Procedure using the scan tool.

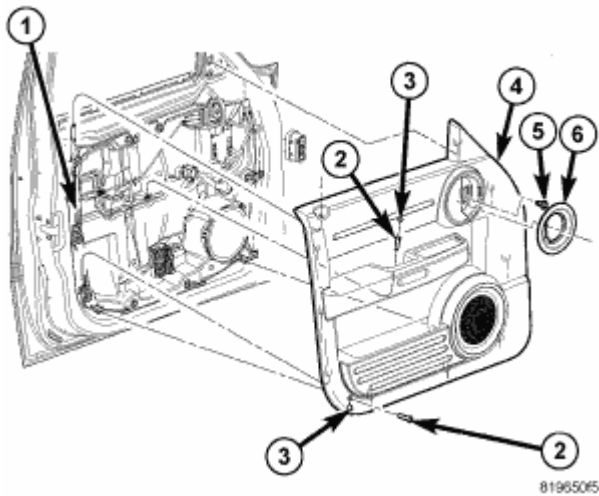


Fig. 18: 42RLE Bearing Orientation
 Courtesy of CHRYSLER LLC

- | | |
|-------------------------|-------------------------|
| 1 - THRUST BEARING NO.1 | 5 - THRUST BEARING NO.5 |
| 2 - THRUST BEARING NO.2 | 6 - NEEDLE BEARING NO.6 |
| 3 - THRUST BEARING NO.3 | 7 - NEEDLE BEARING NO.7 |
| 4 - THRUST BEARING NO.4 | - |

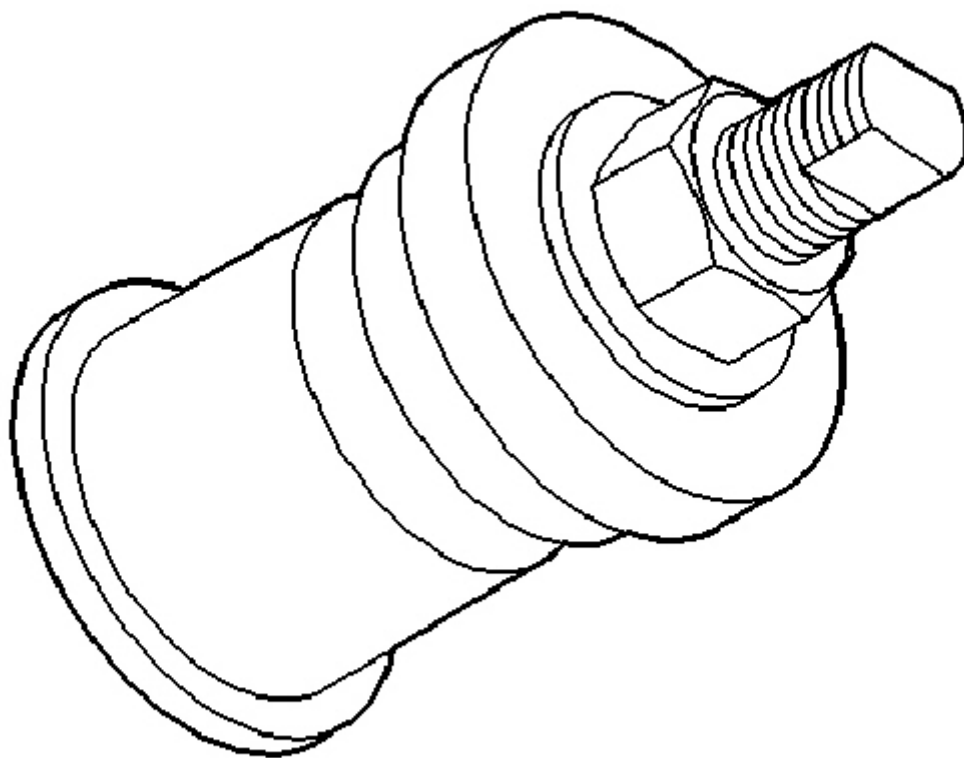
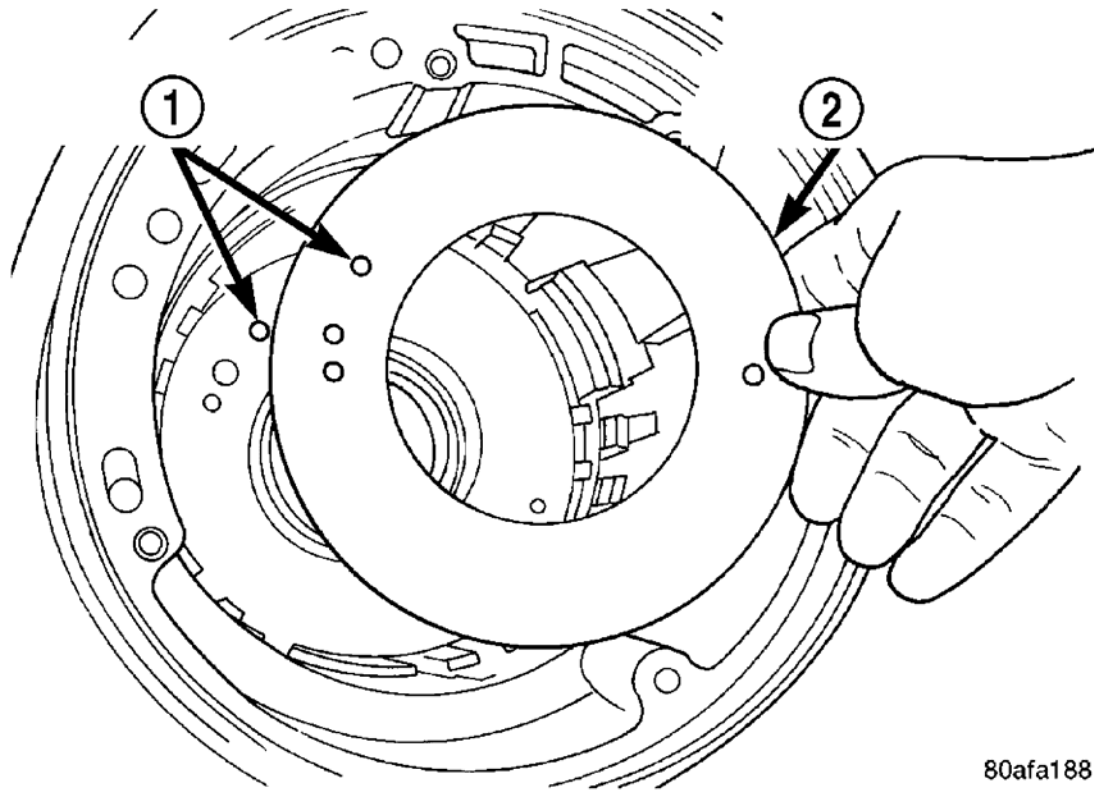


Fig. 19: Bearing Cup Installation Special Tool - 5050A
Courtesy of CHRYSLER LLC

1. Install the output bearing cups using Installer 5050A. See **Fig. 19**

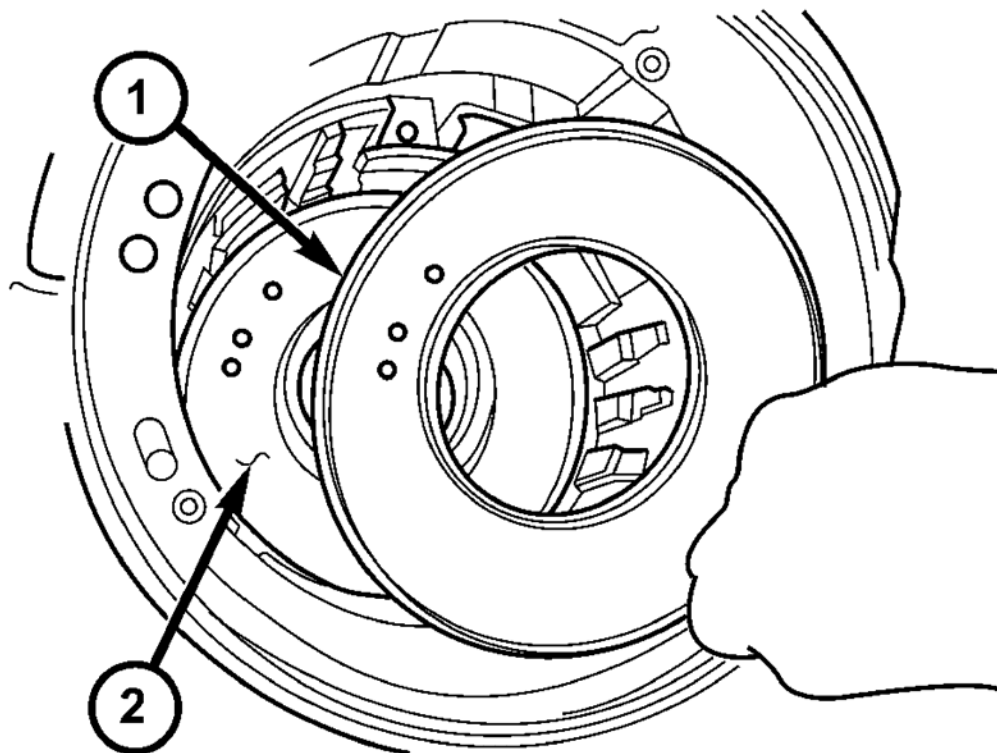


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Fig. 20: Removing/Installing Piston Retainer Gasket
Courtesy of CHRYSLER LLC

1 - GASKET HOLES MUST LINE UP
2 - LOW/REVERSE CLUTCH PISTON RETAINER
GASKET

2. Install low/reverse piston retainer gasket (2). See **Fig. 20**.

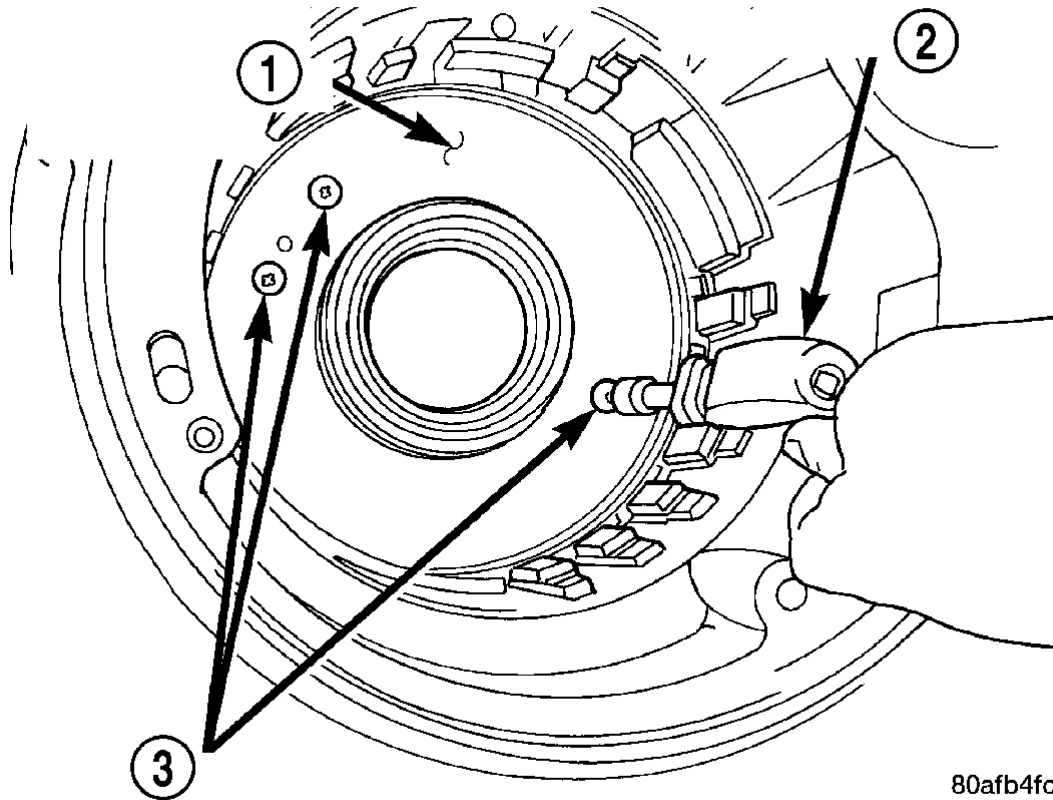


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Fig. 21: Installing Low/Reverse Piston Retainer
Courtesy of CHRYSLER LLC

- | |
|--|
| 1 - LOW/REVERSE CLUTCH PISTON RETAINER |
| 2 - GASKET |

3. Install low/reverse piston retainer (1). See **Fig. 21**.

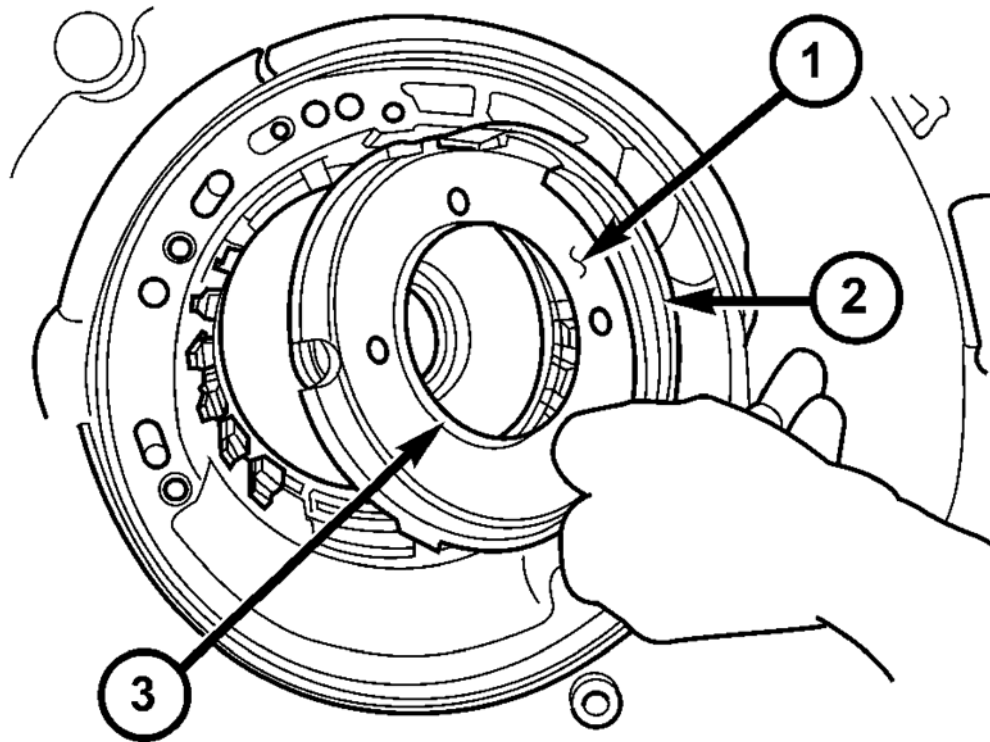


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Fig. 22: Installing Low/Reverse Piston Retainer-To-Case Screws
Courtesy of CHRYSLER LLC

- | |
|--|
| 1 - LOW/REVERSE CLUTCH PISTON RETAINER |
| 2 - SCREWDRIVER |
| 3 - TORX-LOC SCREWS |

4. Install low/reverse piston retainer-to-case screws (3) and torque to 5 N.m (45 in. lbs.). See **Fig. 22**.



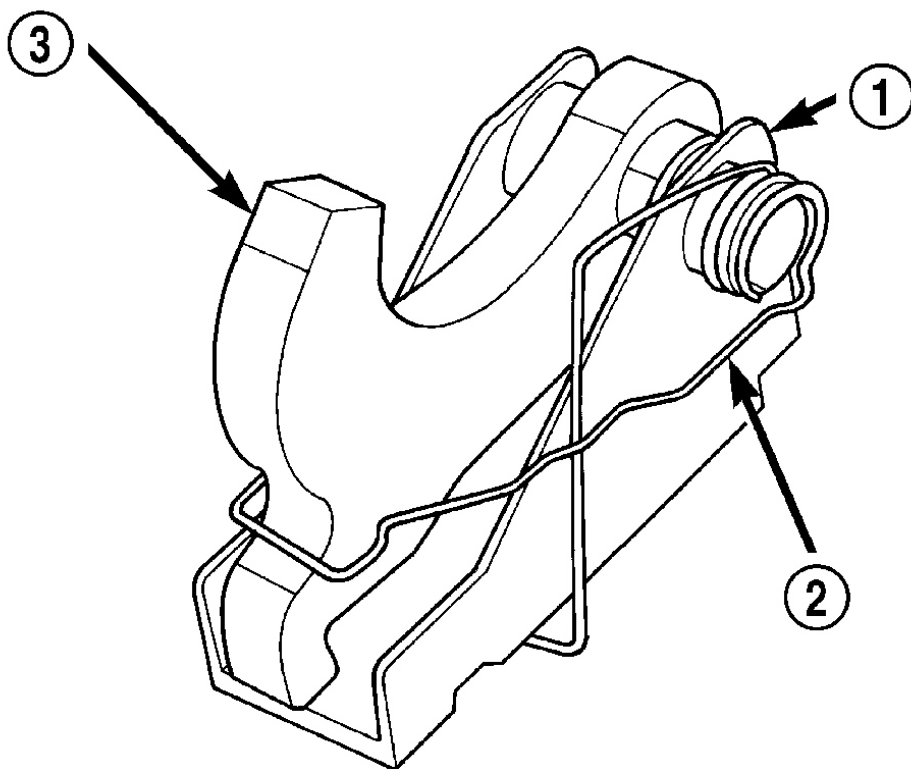
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Fig. 23: Installing Low/Reverse Clutch Piston
Courtesy of CHRYSLER LLC

- | |
|---|
| 1 - LOW/REVERSE CLUTCH PISTON
2 - D-RING SEAL
3 - D-RING SEAL |
|---|

NOTE: The Low/Reverse Clutch Piston has bonded seals which are not individually serviceable. Seal replacement requires replacement of the piston assembly.

5. Install low/reverse clutch piston (1). See **Fig. 23**.



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Fig. 24: Assembled Guide Bracket
Courtesy of CHRYSLER LLC

- | |
|--|
| 1 - GUIDE BRACKET
2 - ANTIRATCHET SPRING (MUST BE ASSEMBLED AS SHOWN)
3 - PAWL |
|--|

6. Assemble guide bracket (1) assembly as shown, if necessary. See **Fig. 24**.

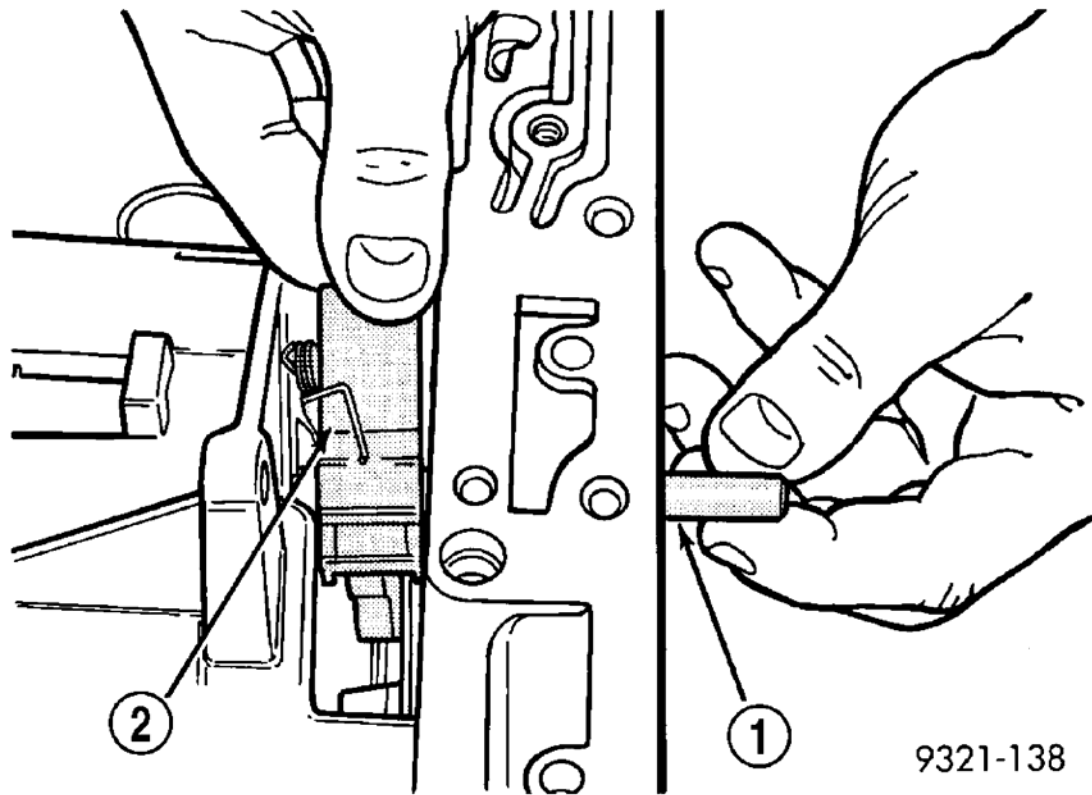


Fig. 25: Installing Guide Bracket Pivot Pin
Courtesy of CHRYSLER LLC

- | |
|----------------------------|
| 1 - PIVOT PIN |
| 2 - GUIDE BRACKET ASSEMBLY |

CAUTION: When installing, be sure guide bracket and split sleeve touch the rear of the transmission case.

7. Install guide bracket pivot pin (1). See **Fig. 25**.
8. Install park sprag pivot retaining screw and torque to 4.5 N.m (40 in. lbs.).

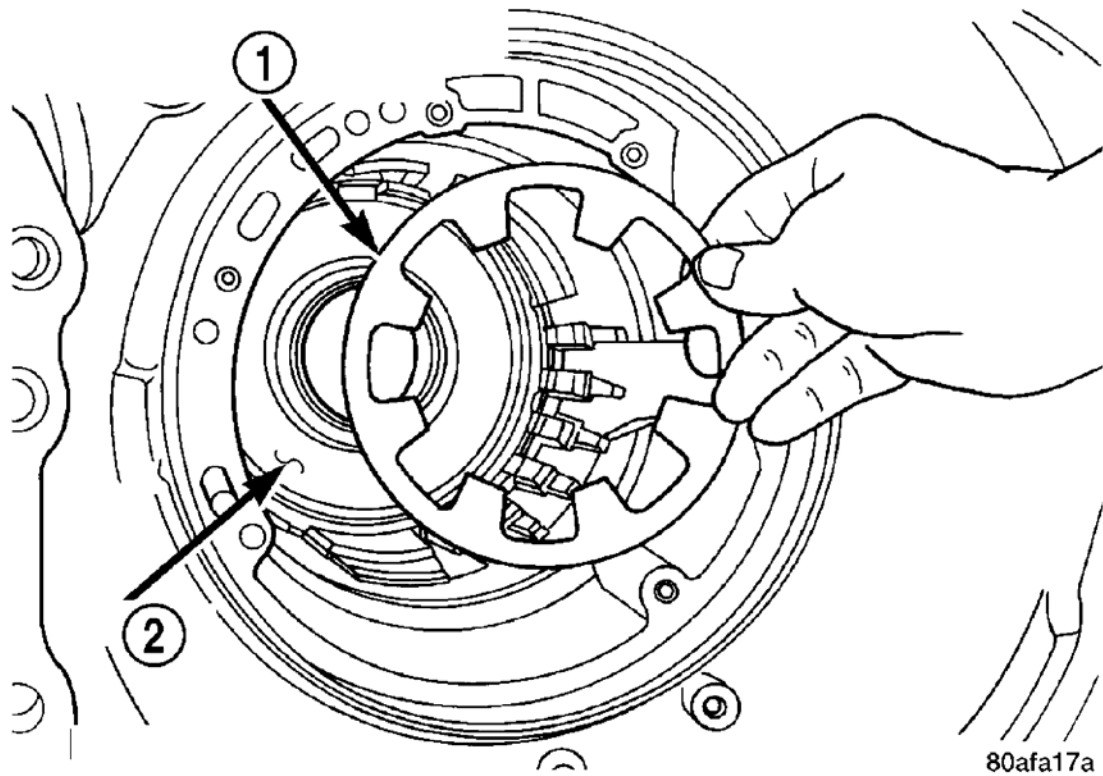


Fig. 26: Installing Low/Reverse Piston Belleville Spring
Courtesy of CHRYSLER LLC

1 - LOW/REVERSE PISTON RETURN SPRING
2 - PISTON

9. Install low/reverse piston belleville spring (1) into position. See **Fig. 26**

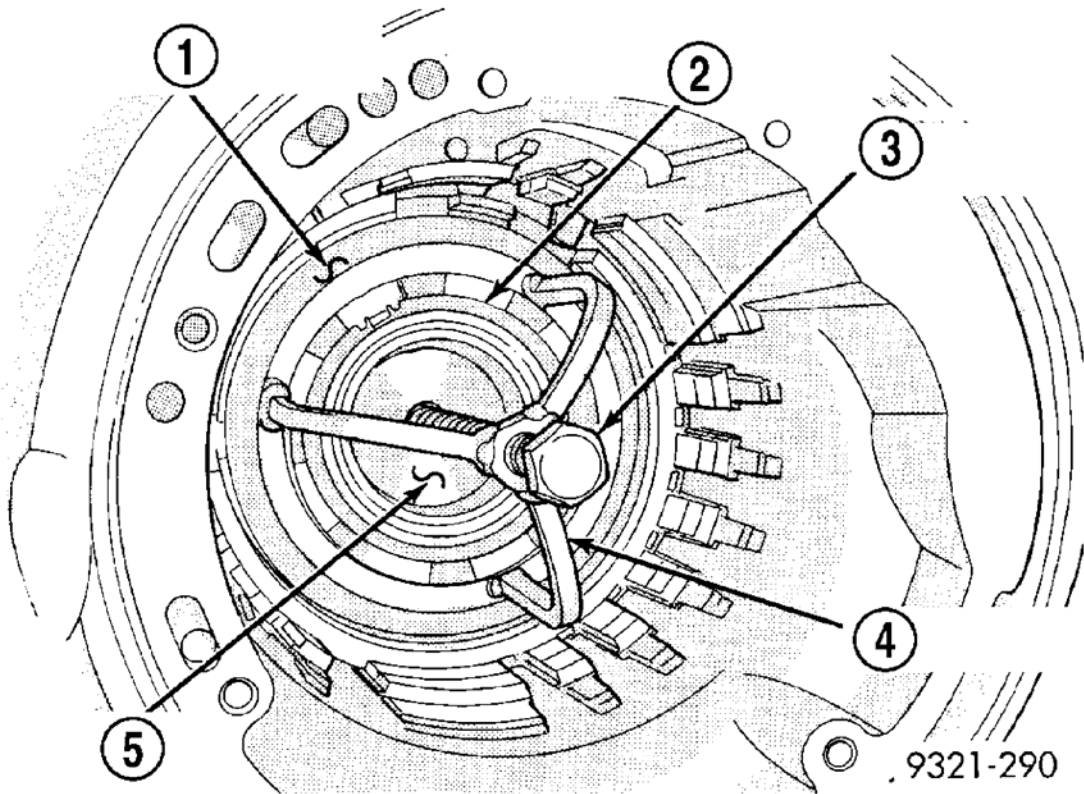


Fig. 27: Installing And Loading Low/Reverse Spring With Compressor Tool 5058A-3, 5059A And Disc 6057 To Facilitate Snap Ring Installation
Courtesy of CHRYSLER LLC

- | |
|---|
| 1 - LOW/REVERSE CLUTCH RETURN SPRING
2 - SNAP RING (INSTALL AS SHOWN)
3 - COMPRESSOR 5058A-3
4 - COMPRESSOR 5059A
5 - DISC 6057 |
|---|

10. Install and load low/reverse spring with compressor tool 5058A-3 (3), 5059A (4) and disc 6057 (5) as shown in **Fig. 27** to facilitate snap ring (2) installation.

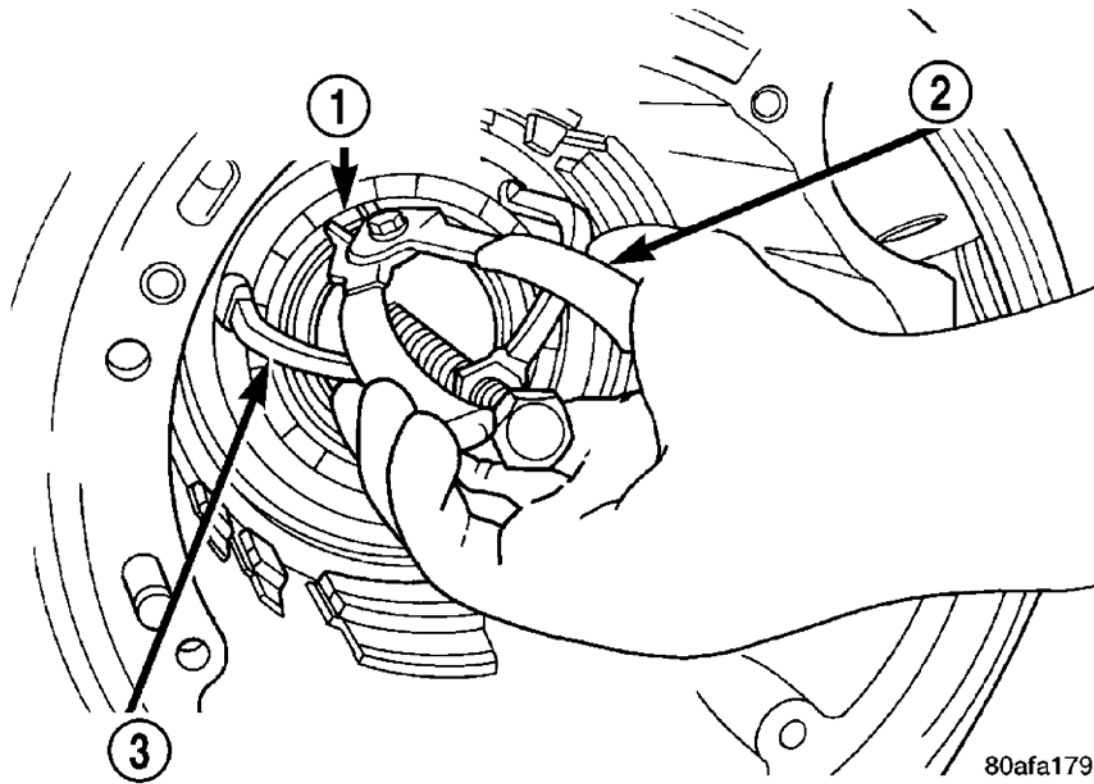


Fig. 28: Installing Low/Reverse Clutch Snap Ring
Courtesy of CHRYSLER LLC

1 - SNAP RING OPENING MUST BE BETWEEN SPRING LEVERS (AS SHOWN)
2 - SNAP RING PLIERS
3 - DISC 6057

11. Install snap ring (1) and remove compressor tool. See **Fig. 28**

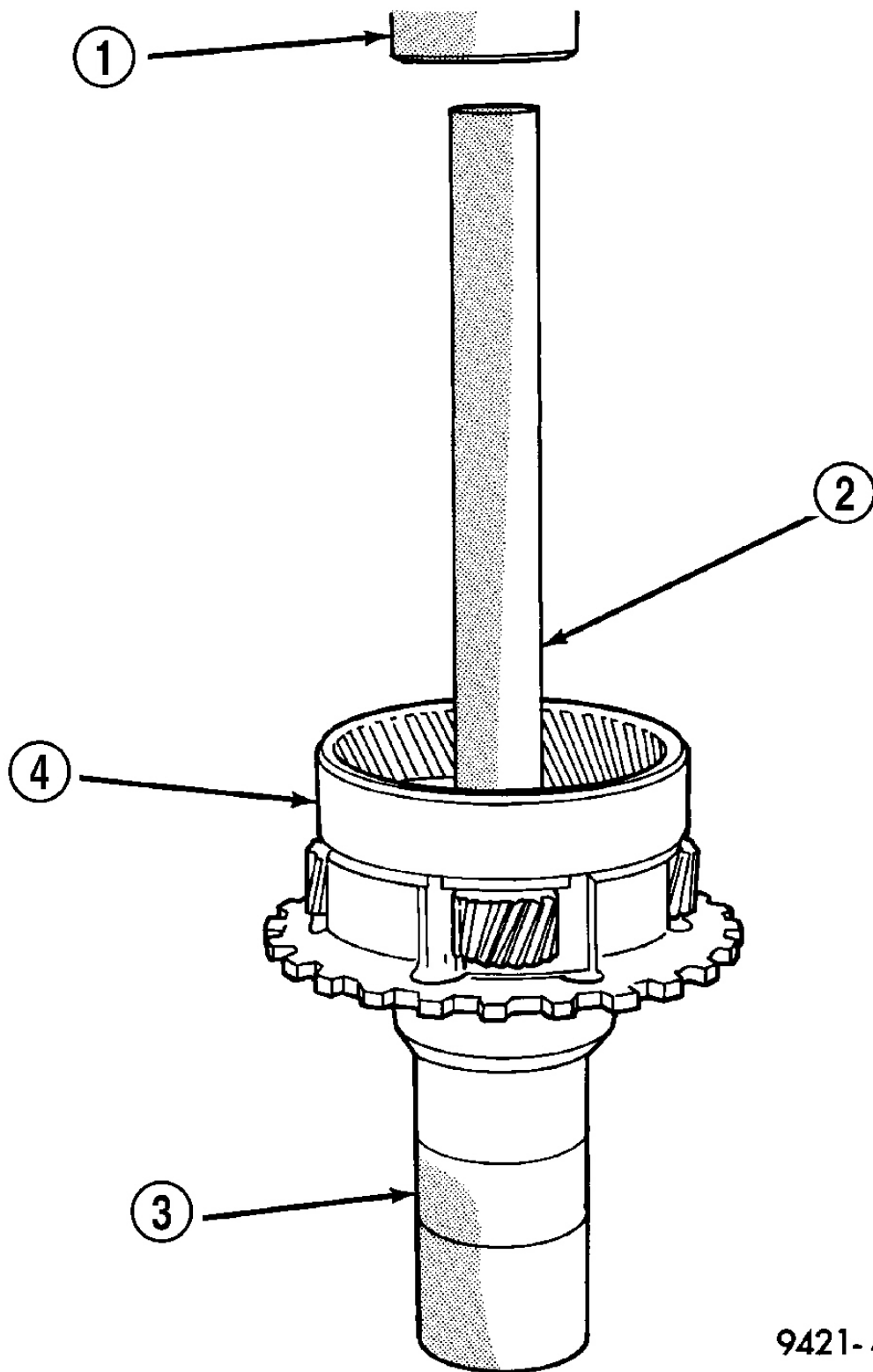
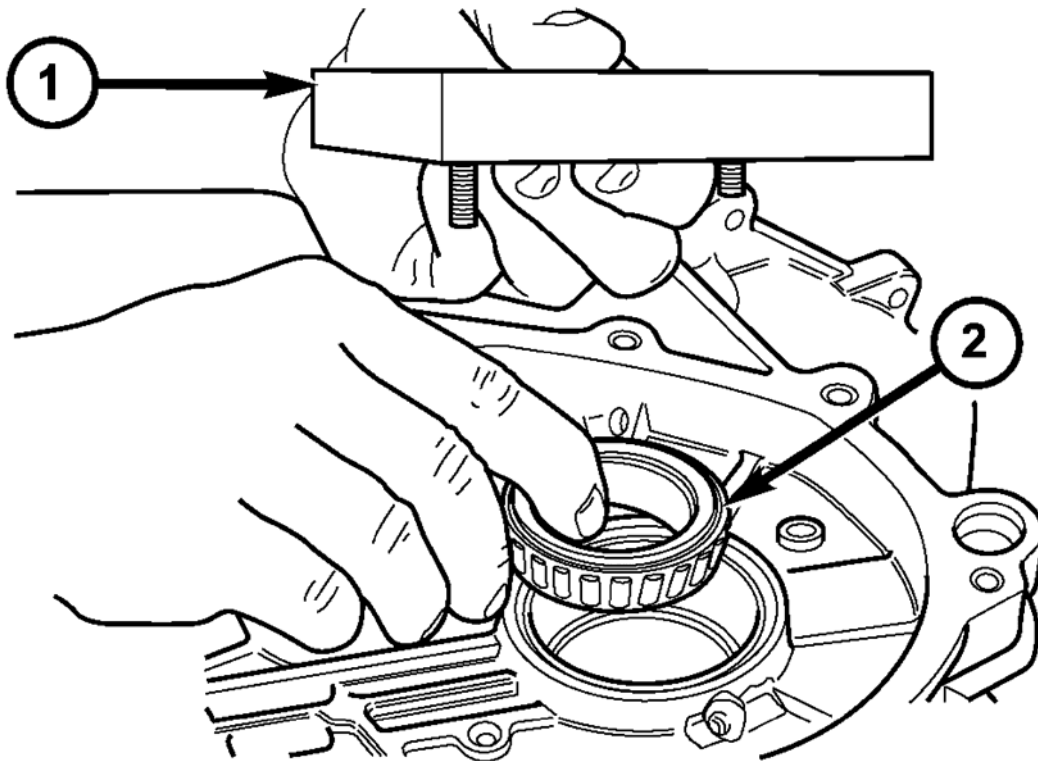


Fig. 29: Installing Rear Carrier Front Bearing Cone
 Courtesy of CHRYSLER LLC

1 - ARBOR PRESS
 2 - UNIVERSAL HANDLE C-4171
 3 - INSTALLER 6052
 4 - REAR CARRIER

12. Install rear carrier (4) front bearing cone. See **Fig. 29**



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Fig. 30: Installing Rear Output Shaft Bearing Cone And Support Plate 6618A
 Courtesy of CHRYSLER LLC

1 - SUPPORT PLATE 6618-A
 2 - REAR OUTPUT SHAFT BEARING

Check output bearing preload. **Output bearing preload must be checked and/or adjusted if any of the following items have been replaced:**

Output shaft (rear carrier assembly)

Output shaft bearings

Transmission case

13. **PRELOAD CHECK/SHIM SELECTION:** Install rear output shaft bearing cone and Support Plate 6618A (1). See **Fig. 30**.

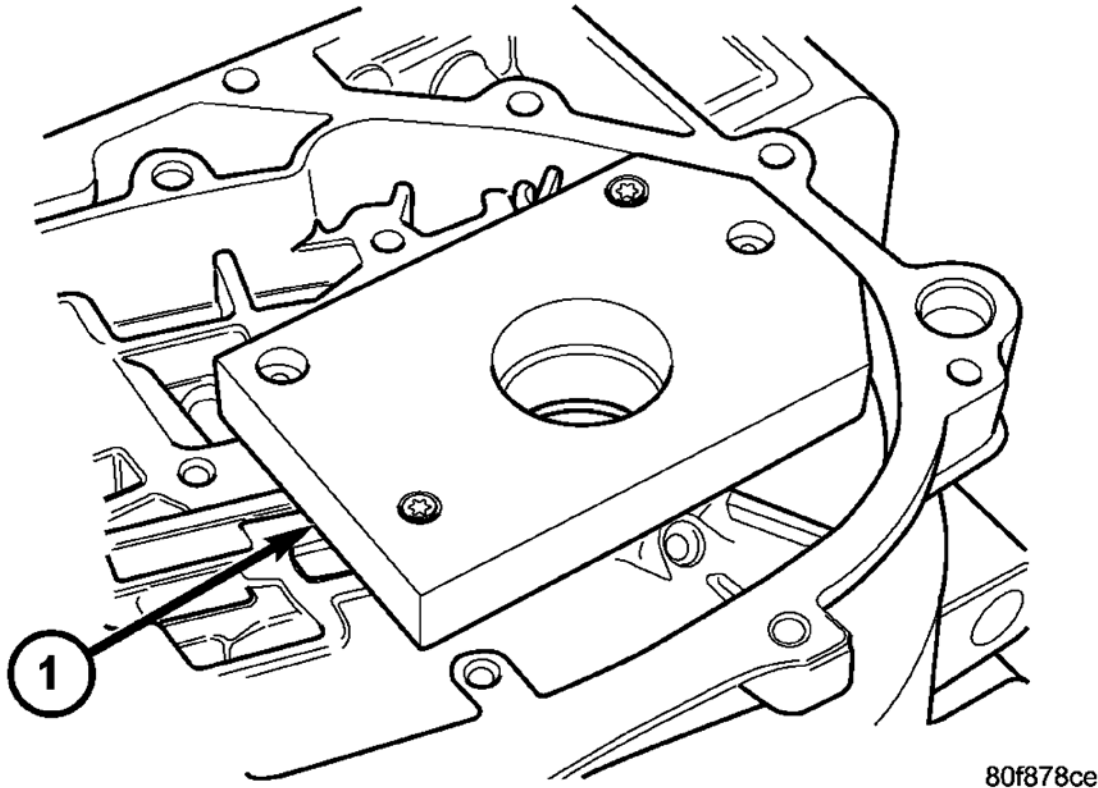
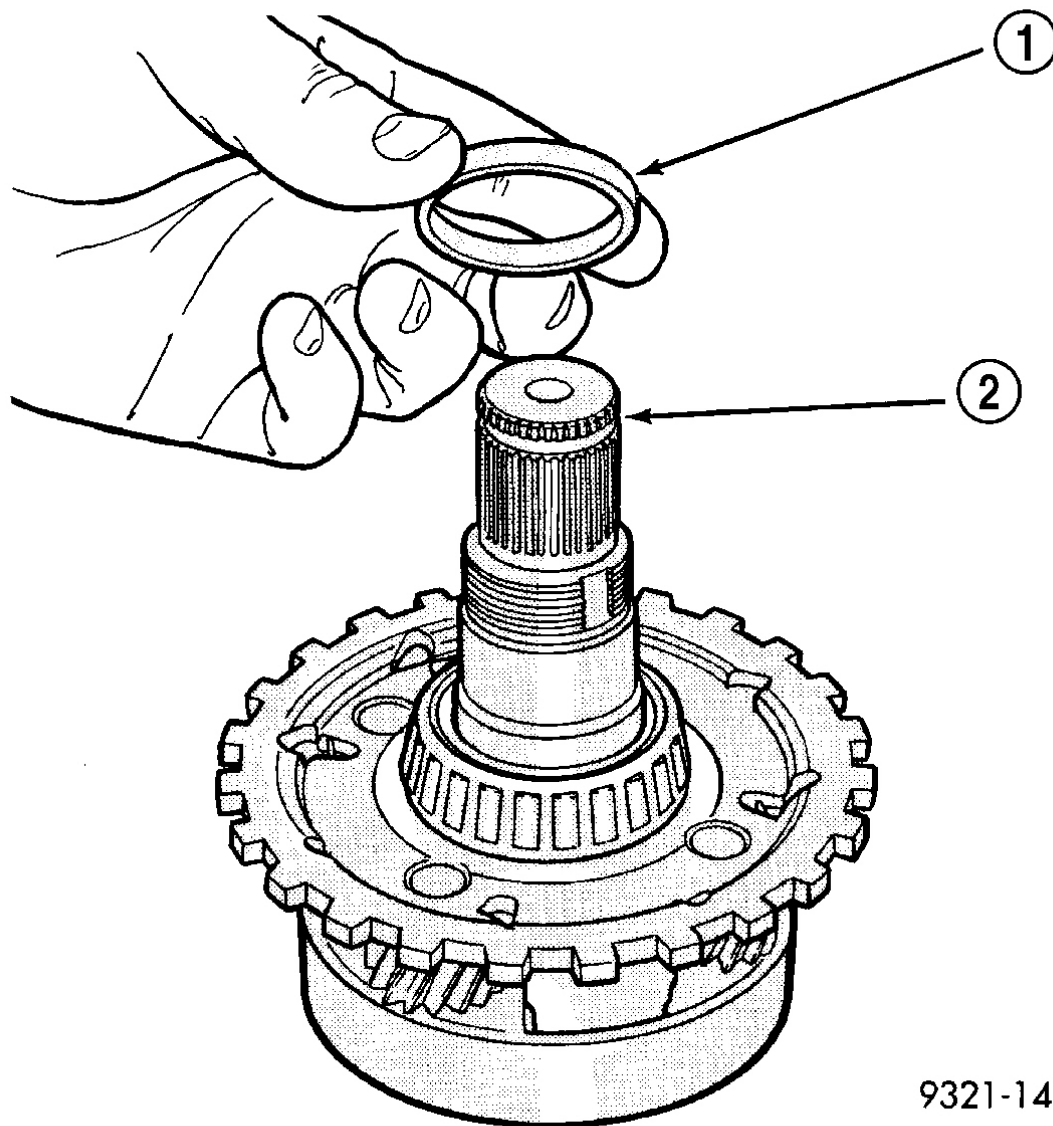


Fig. 31: Installing Support Plate
Courtesy of CHRYSLER LLC

1 - SUPPORT PLATE 6618-A

14. Install Support Plate 6618A (1). See **Fig. 31**. Lightly tighten retaining screws. Screws should be below the plate surface, but do not snug screws.
15. Turn case over on arbor press so that the plate is resting on the press base. **CAUTION: The output shaft will extend through the hole of Support Plate 6618A. Ensure your press table has clearance for the output shaft.**

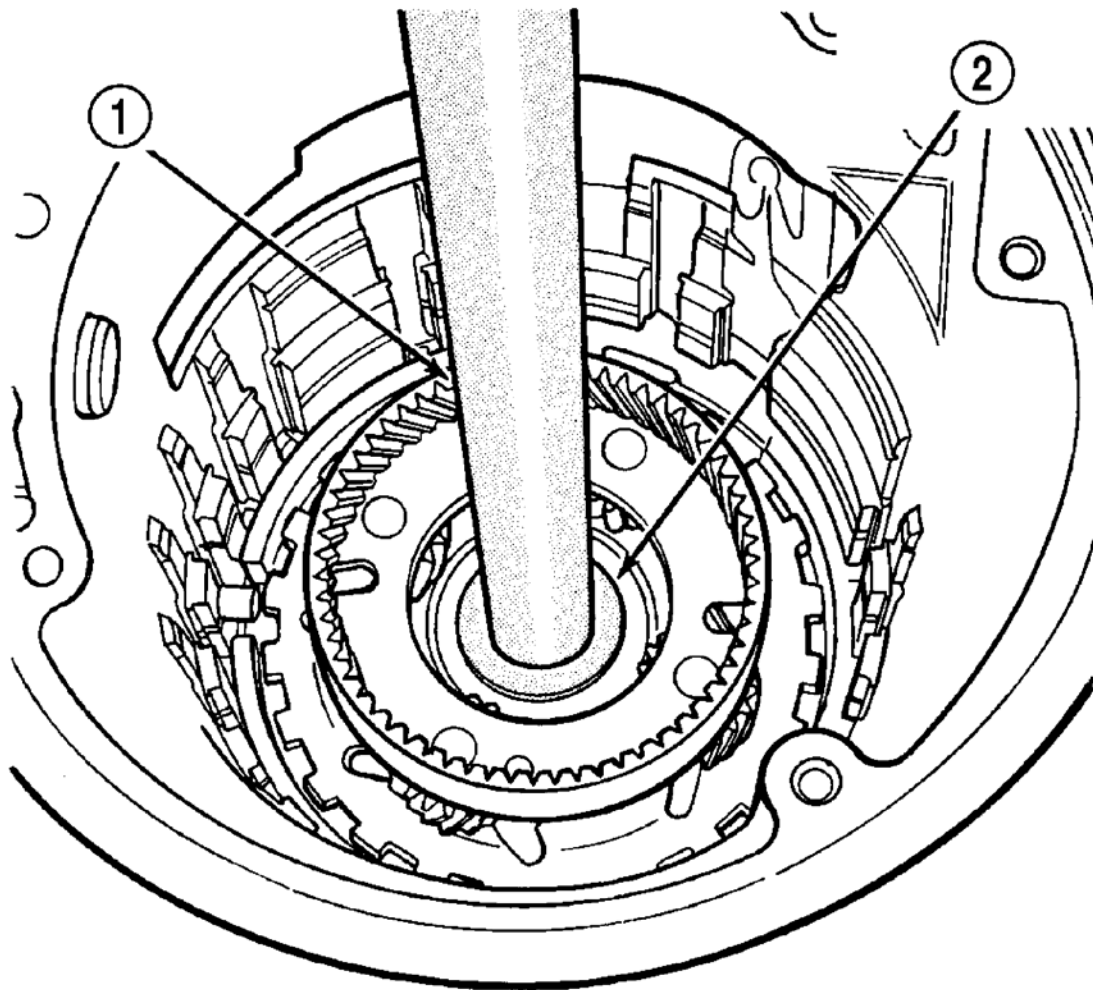


9321-141

Fig. 32: Installing Shim On Output Shaft
Courtesy of CHRYSLER LLC

1 - SHIM 2 - OUTPUT SHAFT

16. Install shim (1) on output shaft (2). See **Fig. 32**. Apply small amount of petrolatum onto the shim to hold it in place. Use the original shim as a starting point. If original shim is not available, use the thickest shim available.



9321-142

Fig. 33: Install Output Shaft/Rear Carrier Into Rear Bearing
Courtesy of CHRYSLER LLC

1 - UNIVERSAL HANDLE C-4171 AND HANDLE
EXTENSION C-4171-2
2 - DISC MD-998911

17. Install output shaft/rear carrier into rear bearing. The shaft must be pressed into position. Use Disc MD-998911 (2) and Universal Handle C-4171 and Handle Extension C-4171-2 (1) to press shaft into rear bearing. See **Fig. 33**.

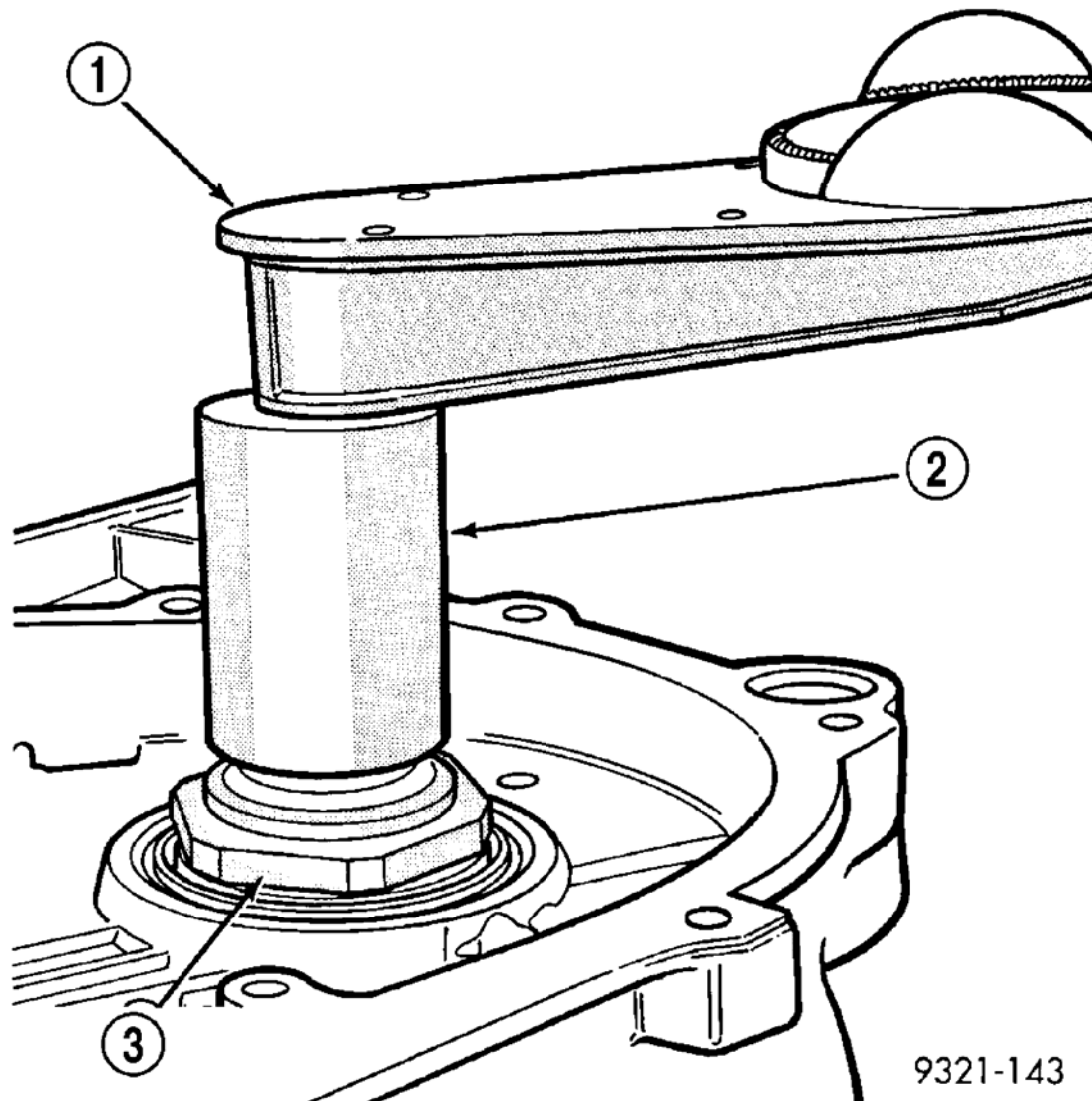


Fig. 34: Checking Turning Torque Of Output Shaft
Courtesy of CHRYSLER LLC

1 - TORQUE WRENCH
2 - WRENCH 6498-A
3 - OUTPUT SHAFT NUT

CAUTION: Do not re-use old output shaft nut because the removed stake weakens the nut flange. Using Wrenches 6497 and 6498-A, install new output shaft nut. Tighten new output shaft nut to 271 N.m (200 ft. lbs.).

18. Check the turning torque (1) of the output shaft. See **Fig. 34**. The shaft should have 1 to 8 in. lbs. of

turning torque. If the turning torque is **higher than** 8 in. lbs, install a thicker shim. If turning torque is **less than** 1 in. lb, install a thinner shim. Make sure there is no end play.

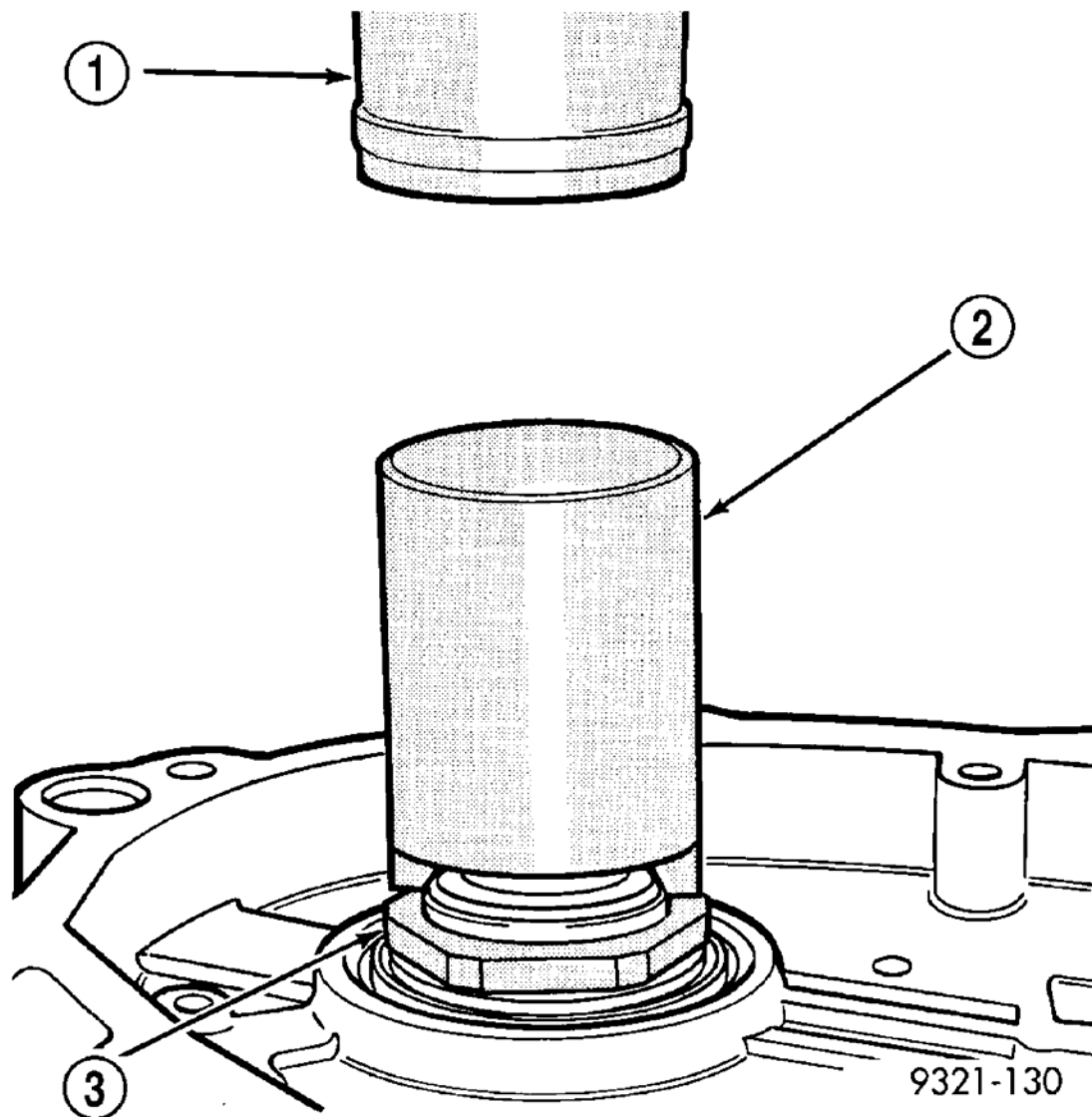
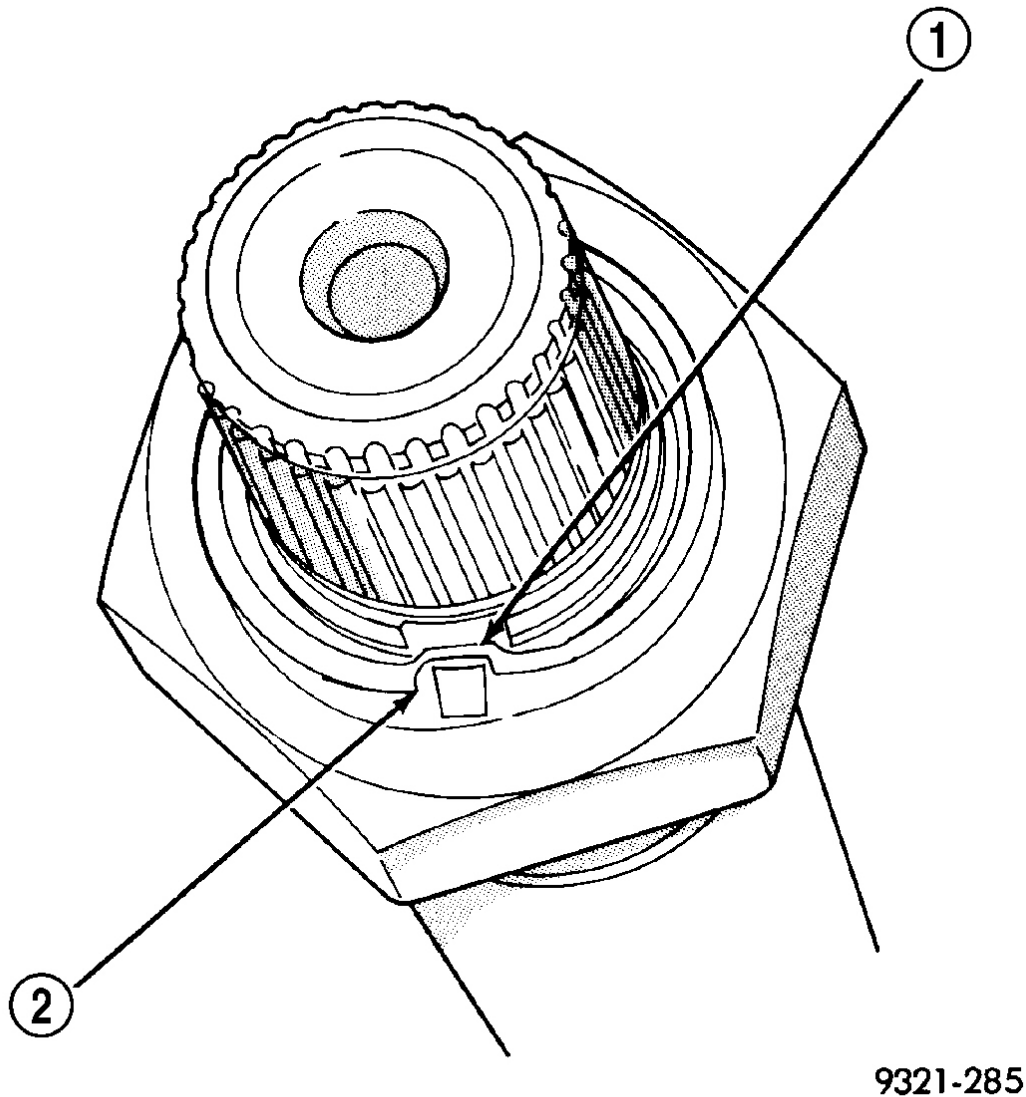


Fig. 35: Identifying Arbor Press, Staking Tool - 6639 & New Nut
Courtesy of CHRYSLER LLC

- | |
|-------------------------|
| 1 - ARBOR PRESS |
| 2 - STAKING TOOL - 6639 |
| 3 - NEW NUT |

CAUTION: Failure to stake nut could allow the nut to back-off during use.

19. The new nut (3) must be staked after the correct turning torque is obtained. See **Fig. 35**. Use Staking Tool 6639 (2) to stake output shaft nut.



9321-285

Fig. 36: Identifying Bottomed In Slot & Correctly Staked Nut
Courtesy of CHRYSLER LLC

1 - BOTTOMED IN SLOT
2 - CORRECTLY STAKED NUT

20. Verify that the nut has been properly staked to the output shaft. See **Fig. 36**.

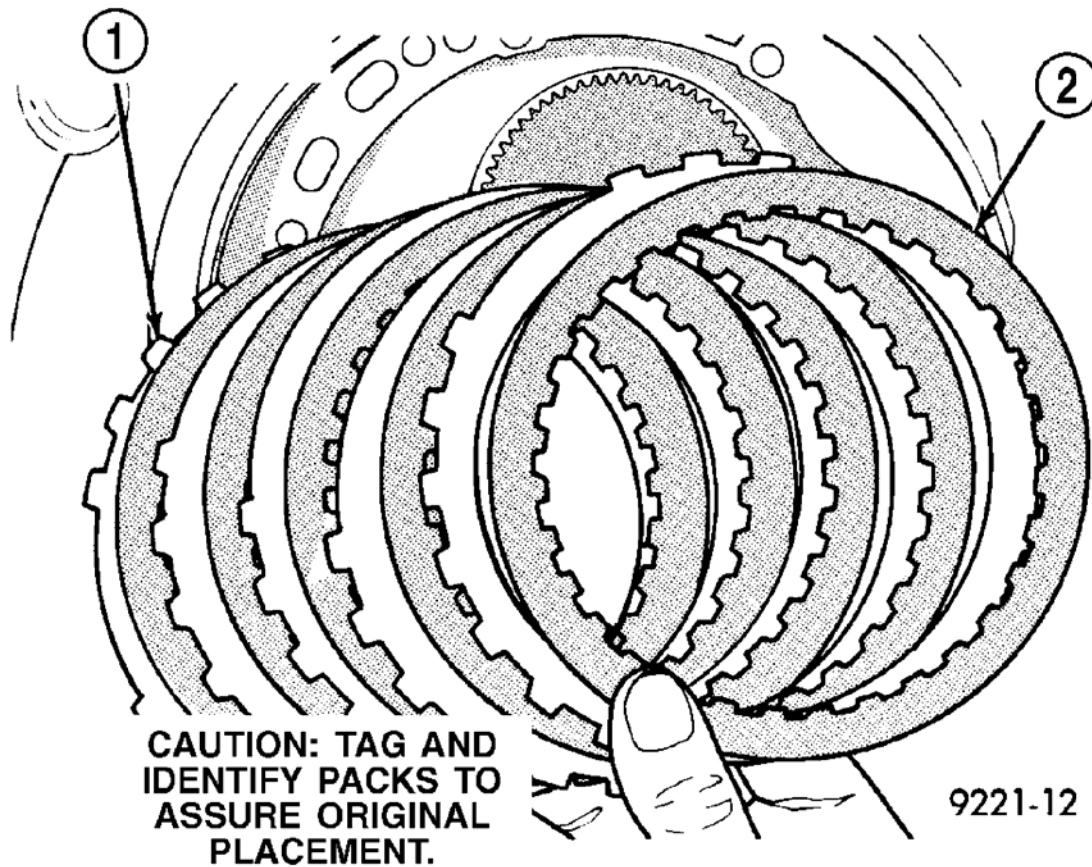


Fig. 37: Installing Low/Reverse Clutch Pack
Courtesy of CHRYSLER LLC

- | |
|-----------------------|
| 1 - CLUTCH PLATES (5) |
| 2 - CLUTCH DISCS (5) |

21. Install low/reverse clutch pack (1, 2). See **Fig. 37**. Leave uppermost disc out to facilitate snap ring installation.

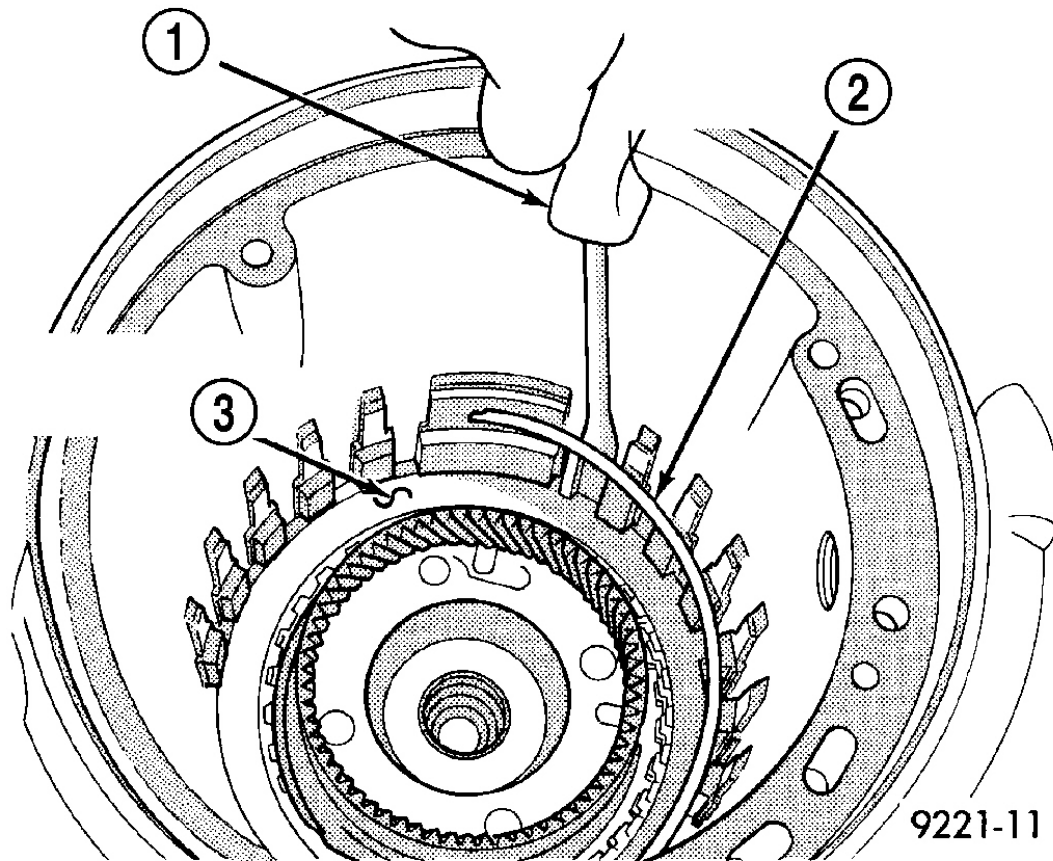
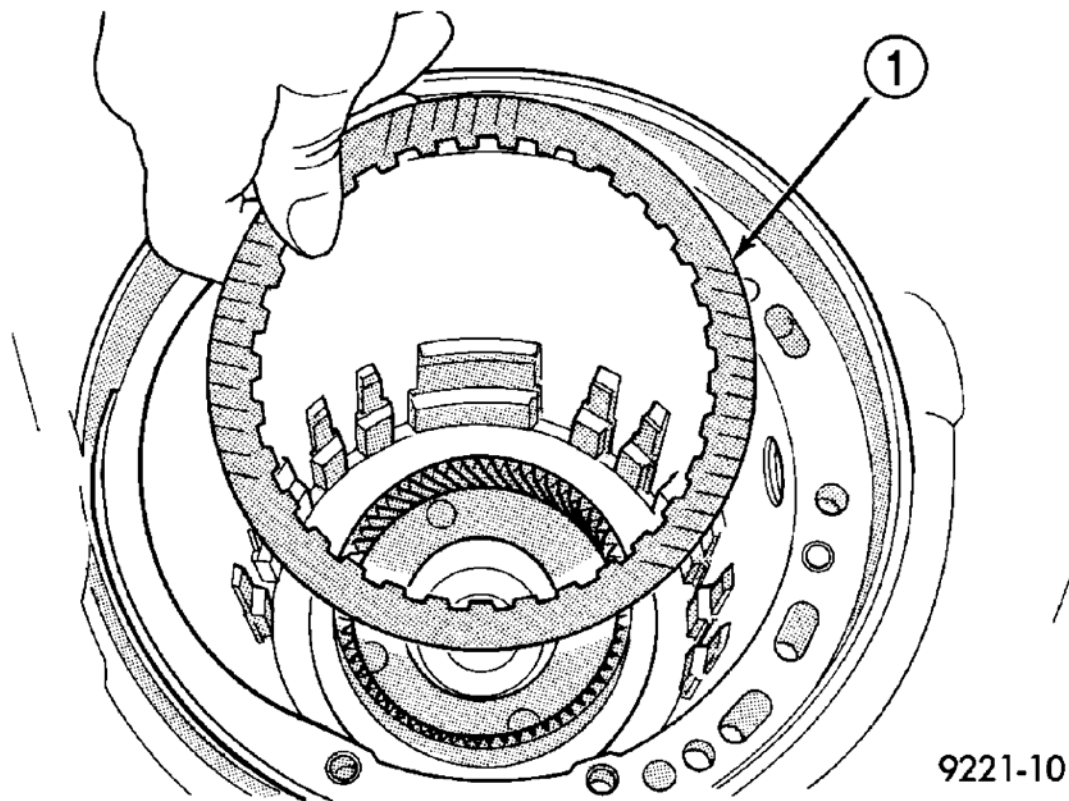


Fig. 38: Installing Low/Reverse Reaction Plate Snap Ring
Courtesy of CHRYSLER LLC

- 1 - SCREWDRIVER
- 2 - LOW/REVERSE REACTION PLATE FLAT SNAP RING
- 3 - DO NOT SCRATCH CLUTCH PLATE

22. Install low/reverse reaction plate snap ring (2). See **Fig. 38**.



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Fig. 39: Installing One Low/Reverse Clutch Disc
Courtesy of CHRYSLER LLC

1 - ONE DISC FROM LOW/REVERSE CLUTCH

23. Install one low/reverse clutch disc (1). See **Fig. 39**.

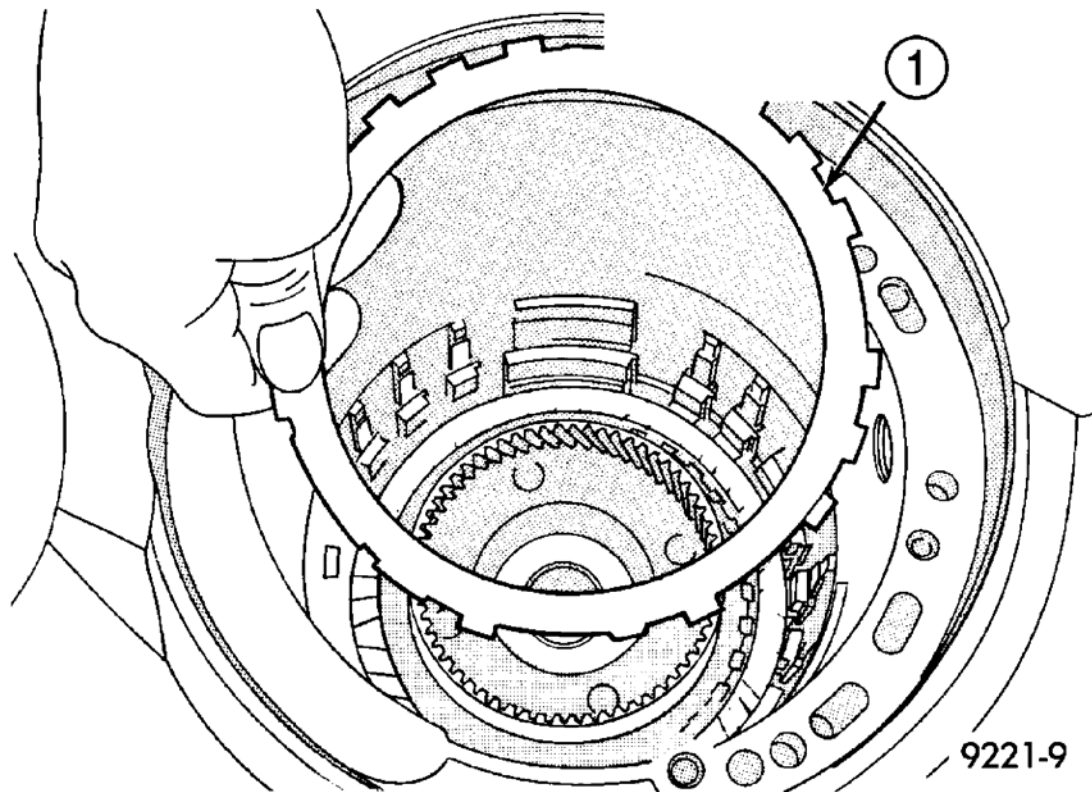
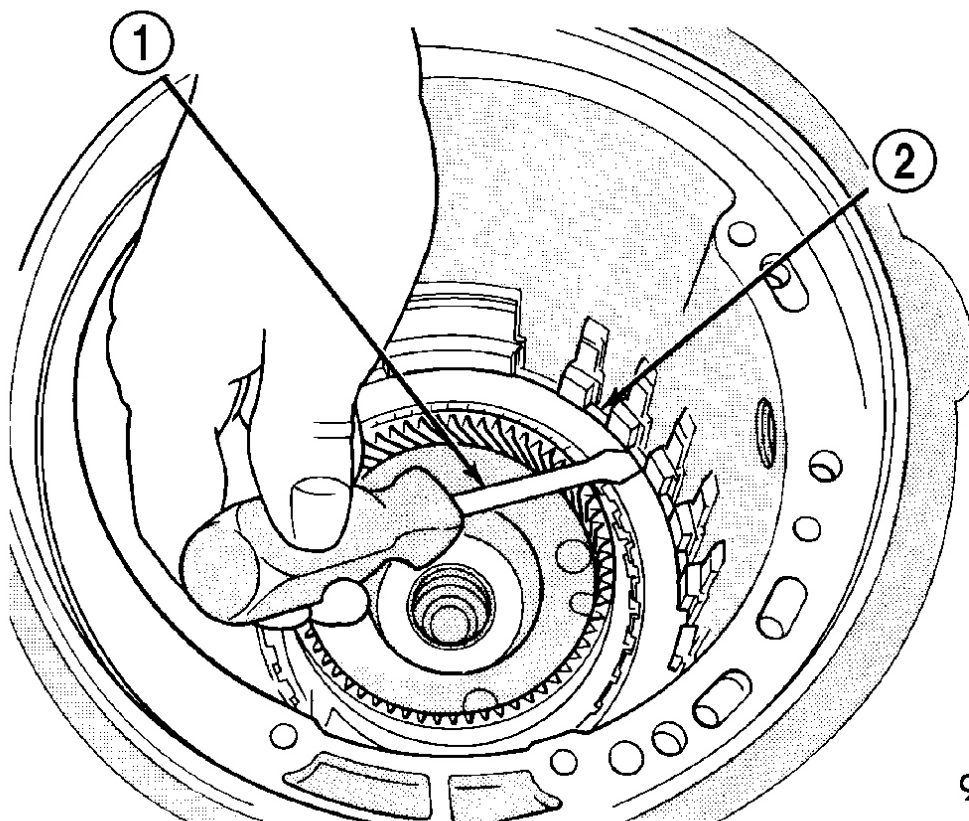


Fig. 40: Installing Low/Reverse Reaction Plate With Flat Side Up
Courtesy of CHRYSLER LLC

1 - LOW/REVERSE REACTION PLATE (FLAT SIDE UP)

24. Install low/reverse reaction plate (1) with flat side up. See **Fig. 40**



9221-8

Fig. 41: Installing New Tapered Snap Ring (Tapered Side Out)
Courtesy of CHRYSLER LLC

- | |
|---|
| 1 - SCREWDRIVER
2 - TAPERED SNAP RING (INSTALL AS SHOWN) |
|---|

25. Install a new tapered snap ring (2) (tapered side out). See **Fig. 41**.

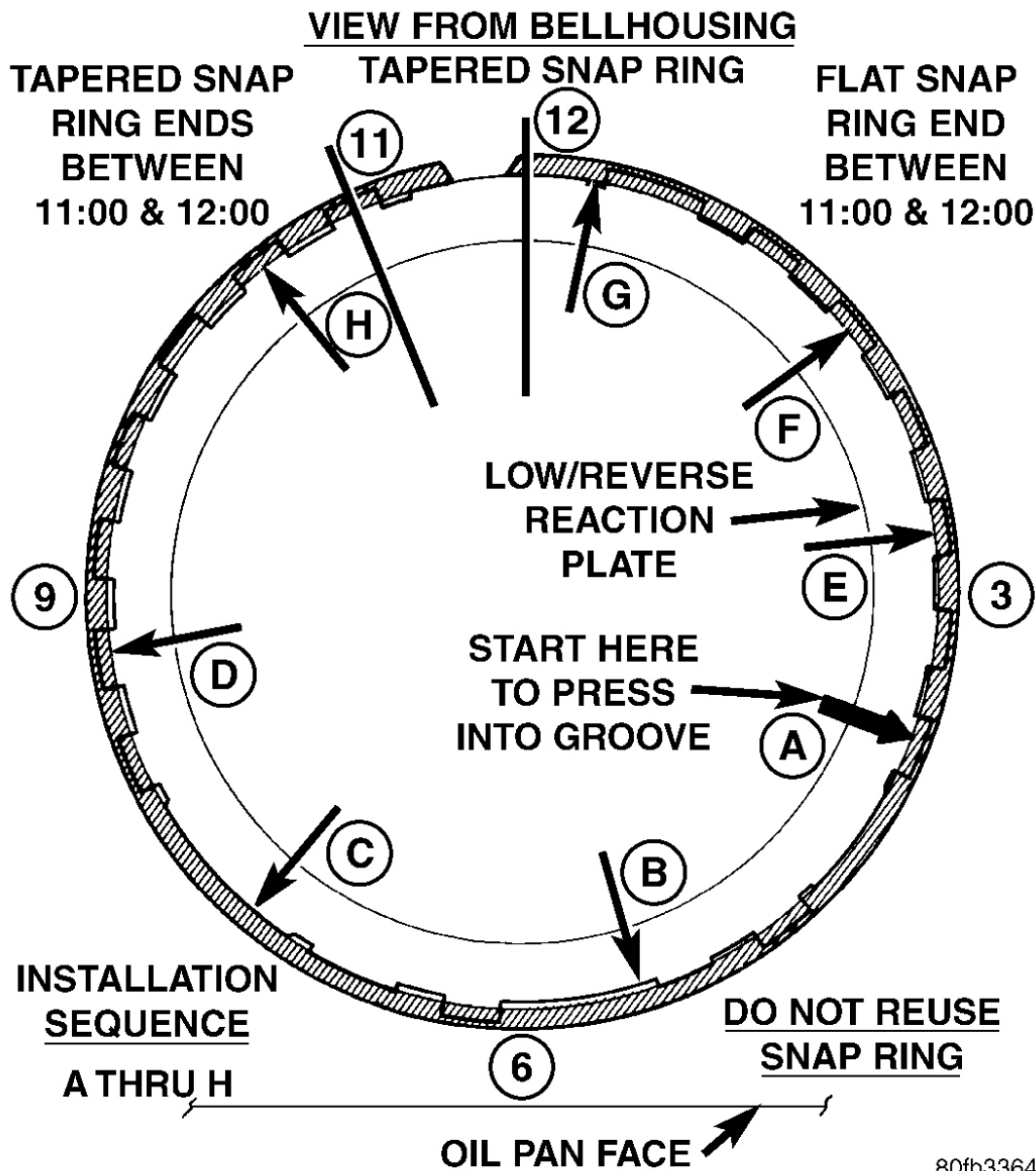
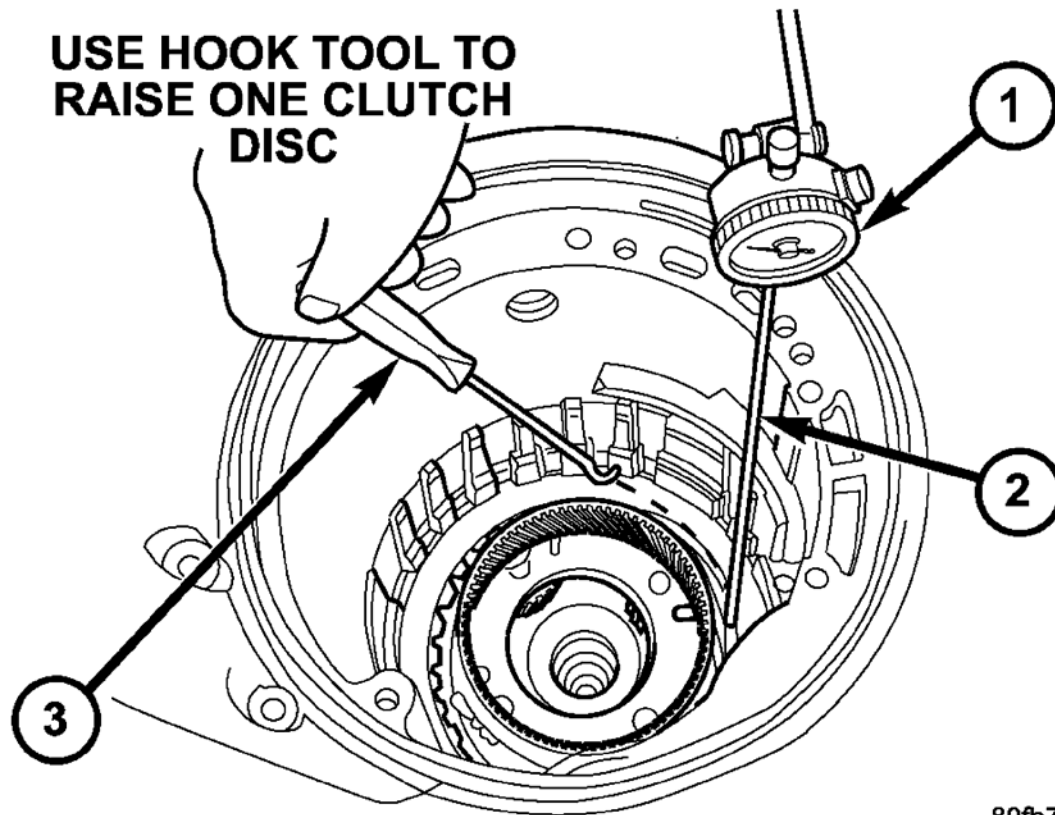


Fig. 42: Proper Snap Ring Orientation
 Courtesy of CHRYSLER LLC

26. Make sure that the snap ring ends are oriented as shown. See **Fig. 42**.



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Fig. 43: Checking Low/Reverse Clutch Clearance
Courtesy of CHRYSLER LLC

<p>1 - DIAL INDICATOR 2 - DIAL INDICATOR TIP TOOL 6268 3 - HOOK TOOL</p>
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27. Measure low/reverse clutch pack. Set up dial indicator (1) as shown. Press down clutch pack with finger and zero dial indicator. Record measurement in four (4) places and take average reading. See **Fig. 43. Low/Reverse clutch pack clearance is 0.84 to 1.60 mm (0.033 to 0.063 inch).**
28. Select the proper low/reverse reaction plate to achieve specifications.

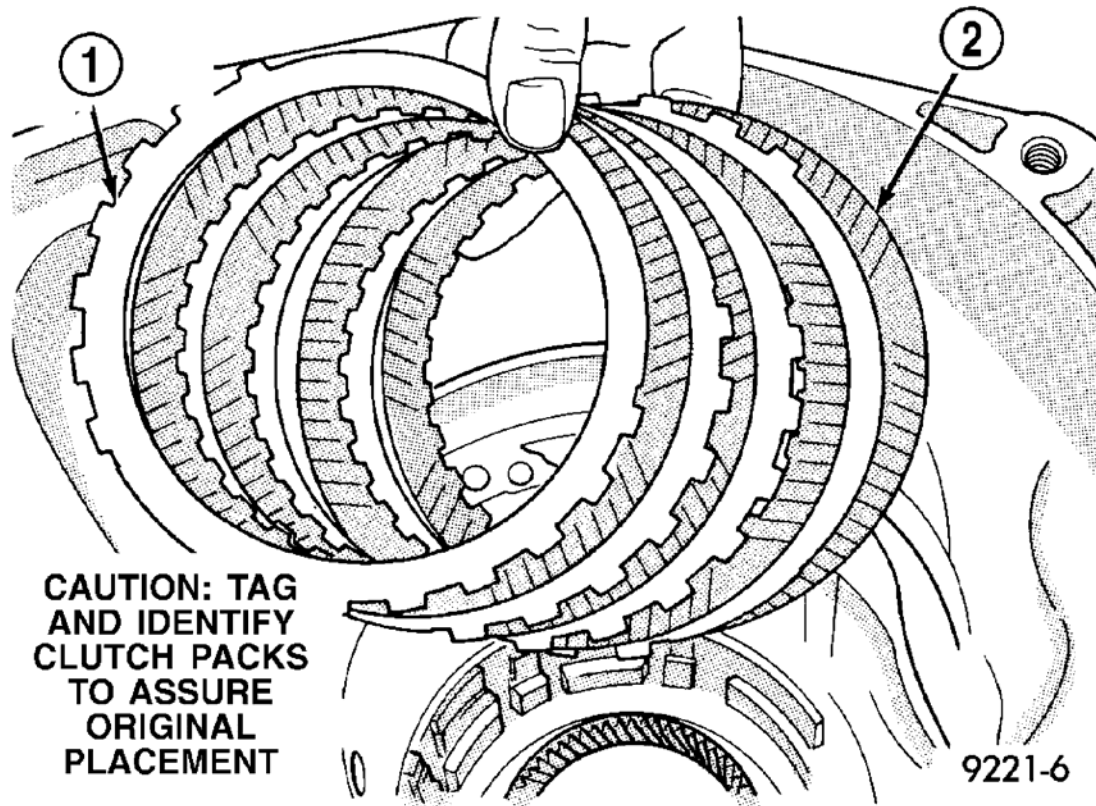


Fig. 44: Installing 2/4 Clutch Pack
Courtesy of CHRYSLER LLC

- | |
|----------------------|
| 1 - CLUTCH PLATE (4) |
| 2 - CLUTCH DISC (4) |

29. Install 2/4 clutch pack (1, 2). See **Fig. 44**.

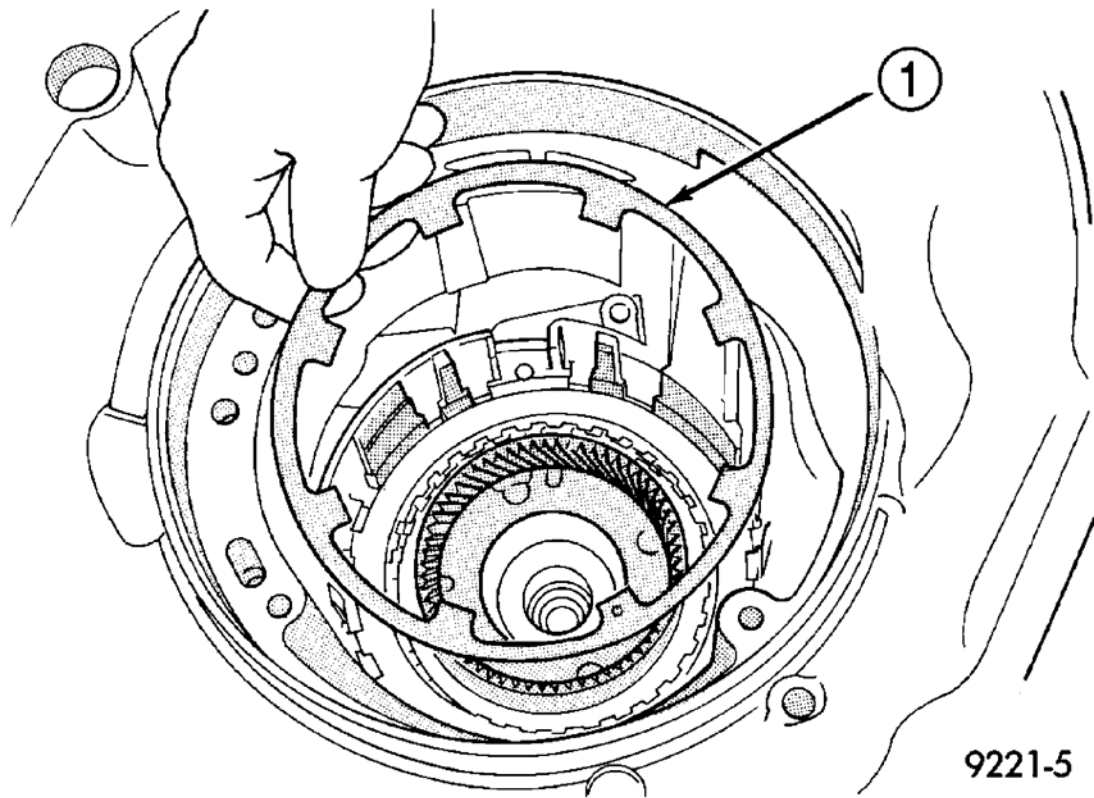
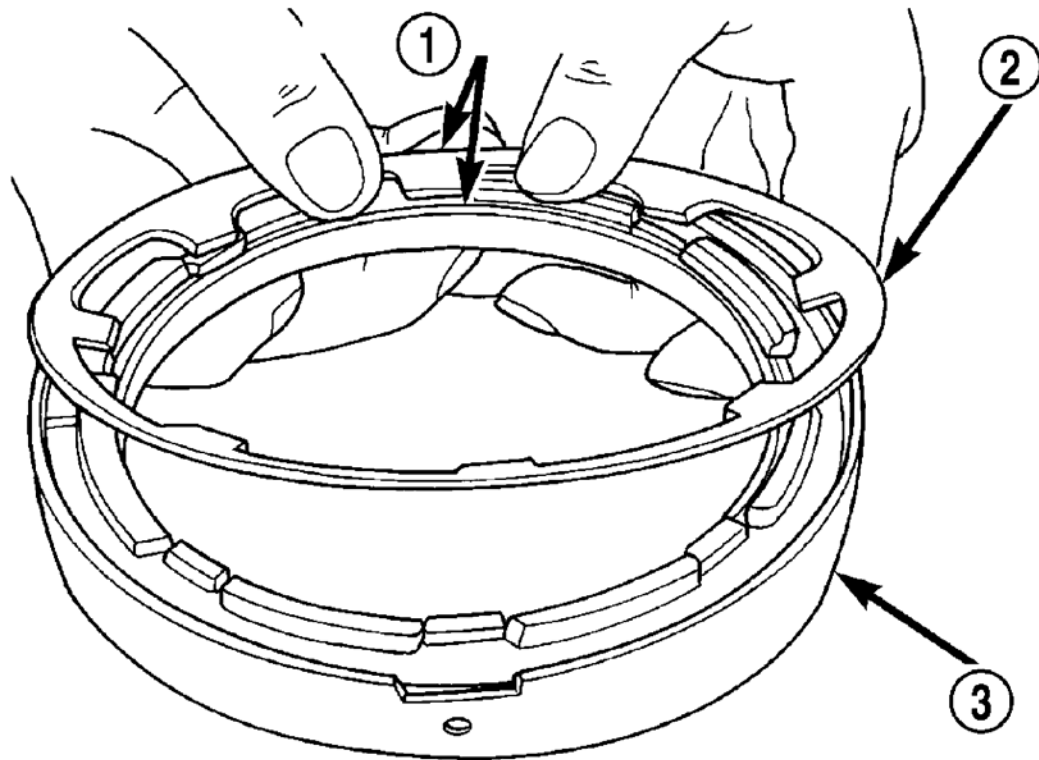


Fig. 45: Installing 2/4 Clutch Belleville Spring
Courtesy of CHRYSLER LLC

1 - 2/4 CLUTCH RETURN SPRING

NOTE: The 2/4 Clutch Piston has bonded seals which are not individually serviceable. Seal replacement requires replacement of the piston assembly.

30. Install 2/4 clutch belleville spring (1). See **Fig. 45**.

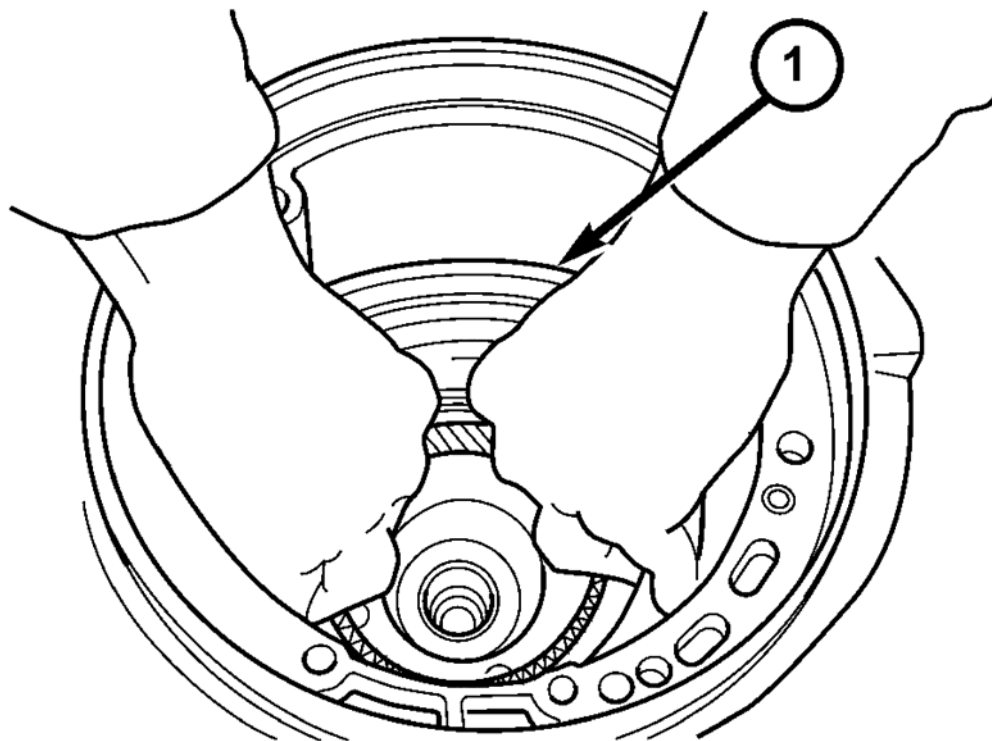


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Fig. 46: Verifying Proper Orientation Of Return Spring To 2/4 Retainer
Courtesy of CHRYSLER LLC

- | |
|---|
| 1 - NOTE POSITION
2 - RETURN SPRING
3 - 2/4 CLUTCH RETAINER |
|---|

31. Verify the proper orientation of the return spring (2) to the 2/4 retainer (3). See **Fig. 46**.

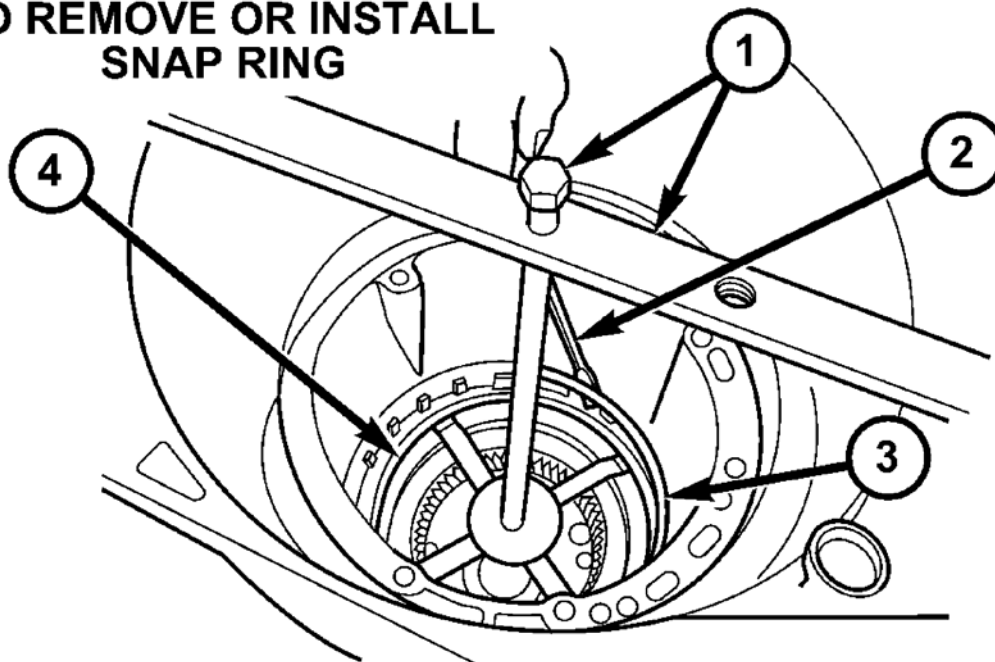


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Fig. 47: Installing 2/4 Clutch Retainer
Courtesy of CHRYSLER LLC

1 - 2/4 CLUTCH RETAINER

32. Install 2/4 clutch retainer (1). See **Fig. 47.**

**COMPRESS JUST ENOUGH
TO REMOVE OR INSTALL
SNAP RING**

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Fig. 48: Compressing 2/4 Clutch
Courtesy of CHRYSLER LLC

- | |
|-------------------------|
| 1 - TOOL 5058 |
| 2 - SCREWDRIVER |
| 3 - SNAP RING |
| 4 - 2/4 CLUTCH RETAINER |

NOTE: Verify that Compressor 5058A (1) is centered properly over the 2/4 clutch retainer (4) before compressing. If necessary, fasten the bar from Compressor 5058A to the bellhousing flange with any combination of locking pliers and bolts to center the tool properly.

33. Set up Compressor 5058 (1) as shown. Compress 2/4 clutch just enough to facilitate snap ring installation. See **Fig. 48**.

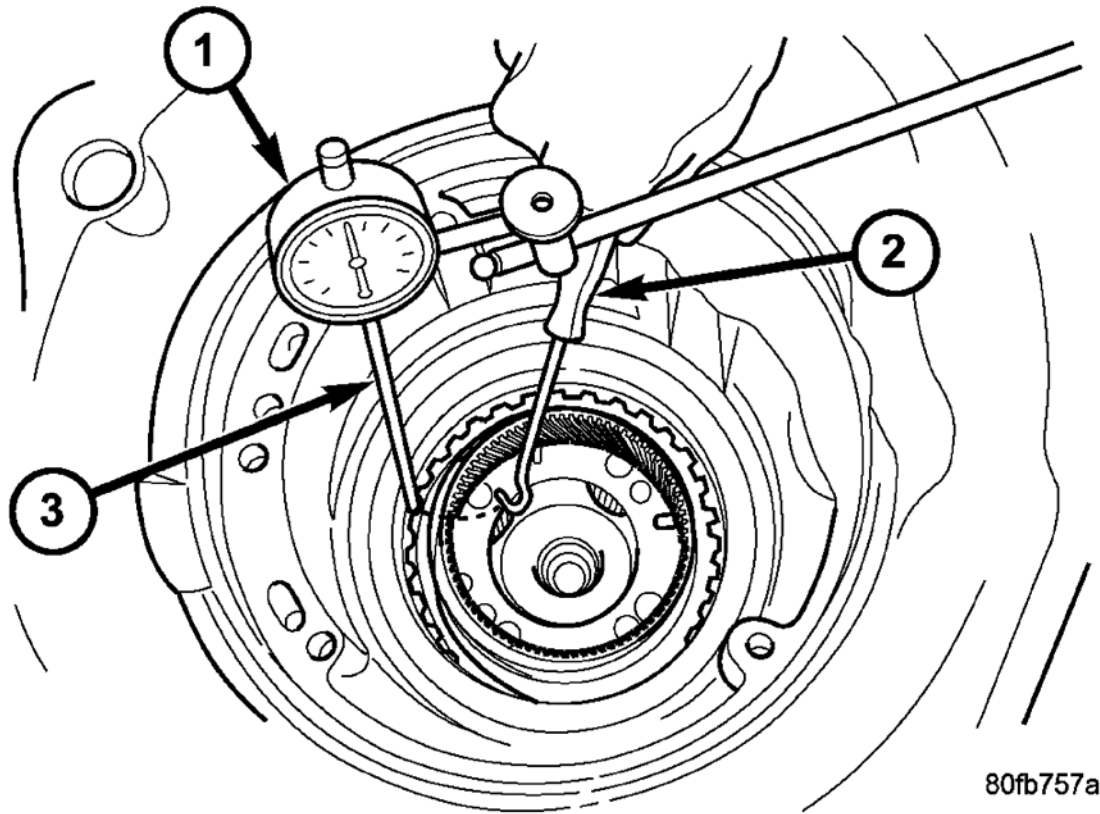
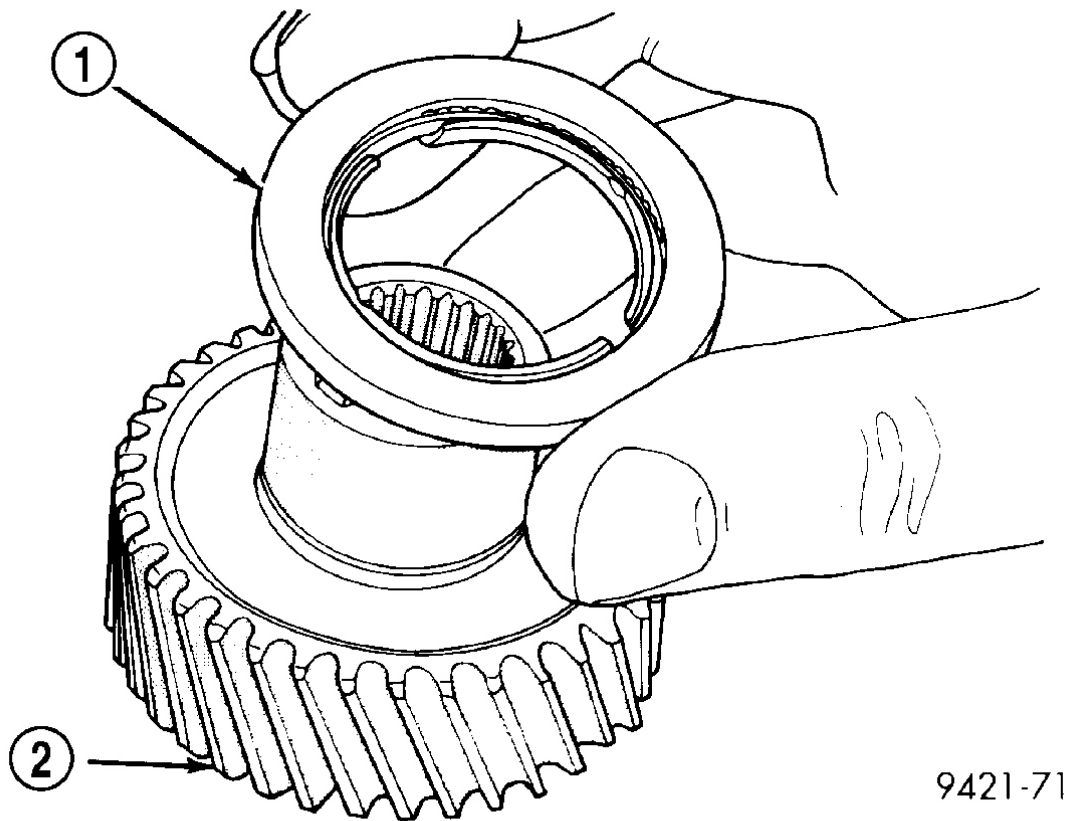


Fig. 49: Checking 2/4 Clutch Clearance
Courtesy of CHRYSLER LLC

1 - DIAL INDICATOR 2 - HOOK TOOL 3 - DIAL INDICATOR TIP TOOL 6268

34. **Measure 2/4 clutch clearance:** Set up dial indicator (1) as shown. Press down clutch pack with finger and zero dial indicator. Record measurement in four (4) places and take average reading. See **Fig. 49**. **The 2/4 clutch pack clearance is 0.76 to 2.64 mm (0.030 to 0.104 inch)**. If not within specifications, the clutch is not assembled properly or is excessively worn. **There is no adjustment for the 2/4 clutch clearance.**

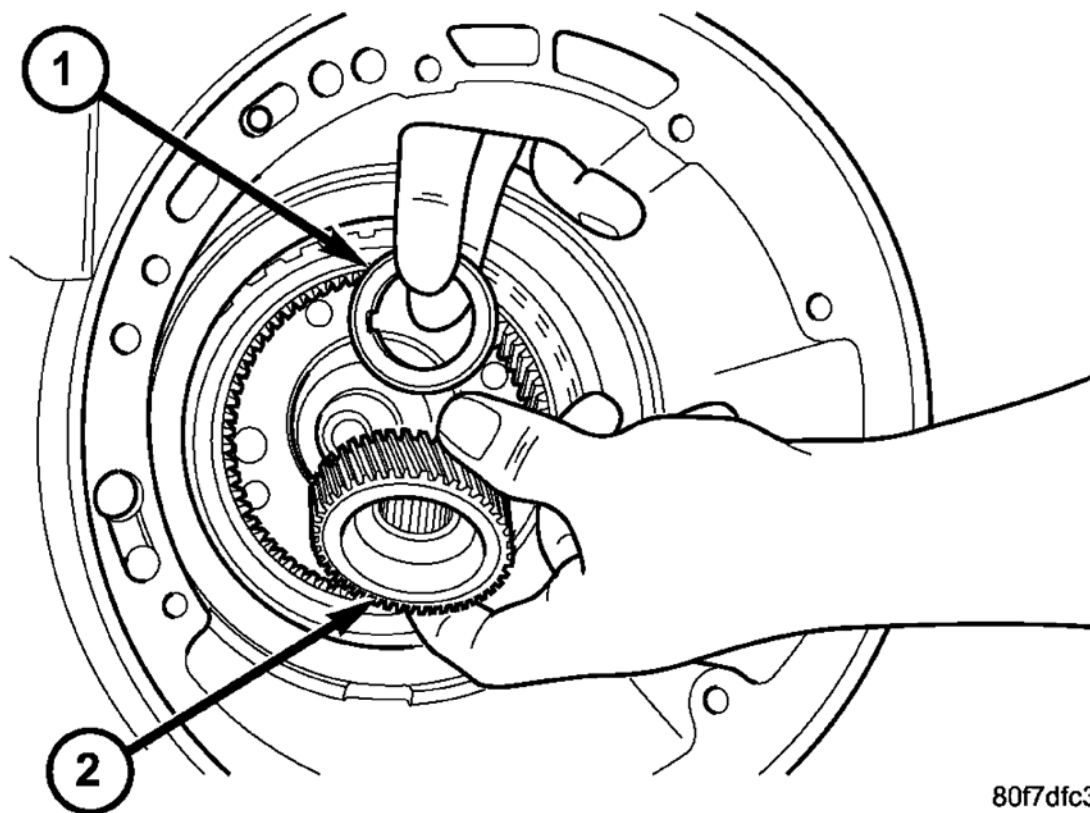


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Fig. 50: Identifying Rear Sun Gear & No. 7 Needle Bearing
Courtesy of CHRYSLER LLC

1 - #7 BEARING
2 - REAR SUN GEAR

35. Install the #7 needle bearing (1) to the rear sun gear (2). See **Fig. 50**. The number 7 needle bearing has three antireversal tabs and is common with the number 5 and number 2 position. The orientation should allow the bearing to seat flat against the rear sun gear. A small amount of petrolatum can be used to hold the bearing to the rear sun gear.

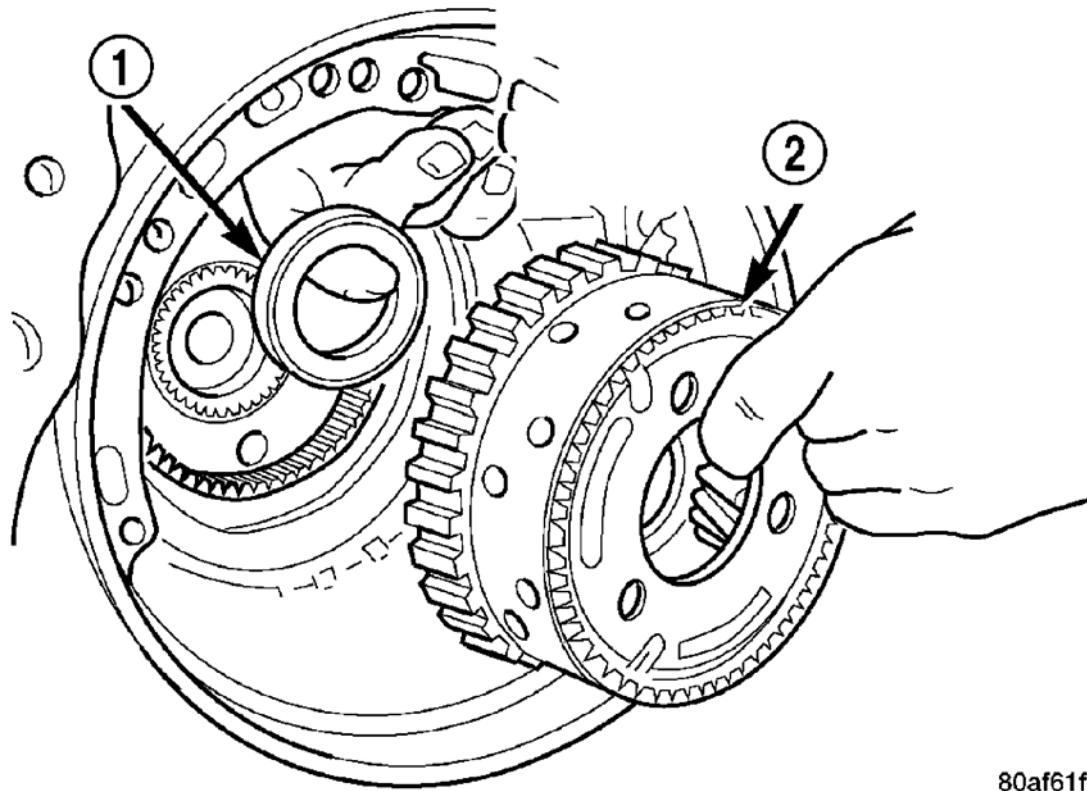


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Fig. 51: Installing Rear Sun Gear And #7 Needle Bearing
Courtesy of CHRYSLER LLC

1 - #7 NEEDLE BEARING
2 - REAR SUN GEAR

36. Install rear sun gear (2) and #7 needle bearing (1). See **Fig. 51**.



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Fig. 52: Installing Front Carrier/Rear Annulus Assembly And #6 Needle Bearing
Courtesy of CHRYSLER LLC

1 - #6 NEEDLE BEARING
2 - FRONT CARRIER AND REAR ANNULUS
ASSEMBLY (TWIST AND PULL OR PUSH TO REMOVE
OR INSTALL).

37. Install front carrier/rear annulus assembly (2) and #6 needle bearing (1). See **Fig. 52**.

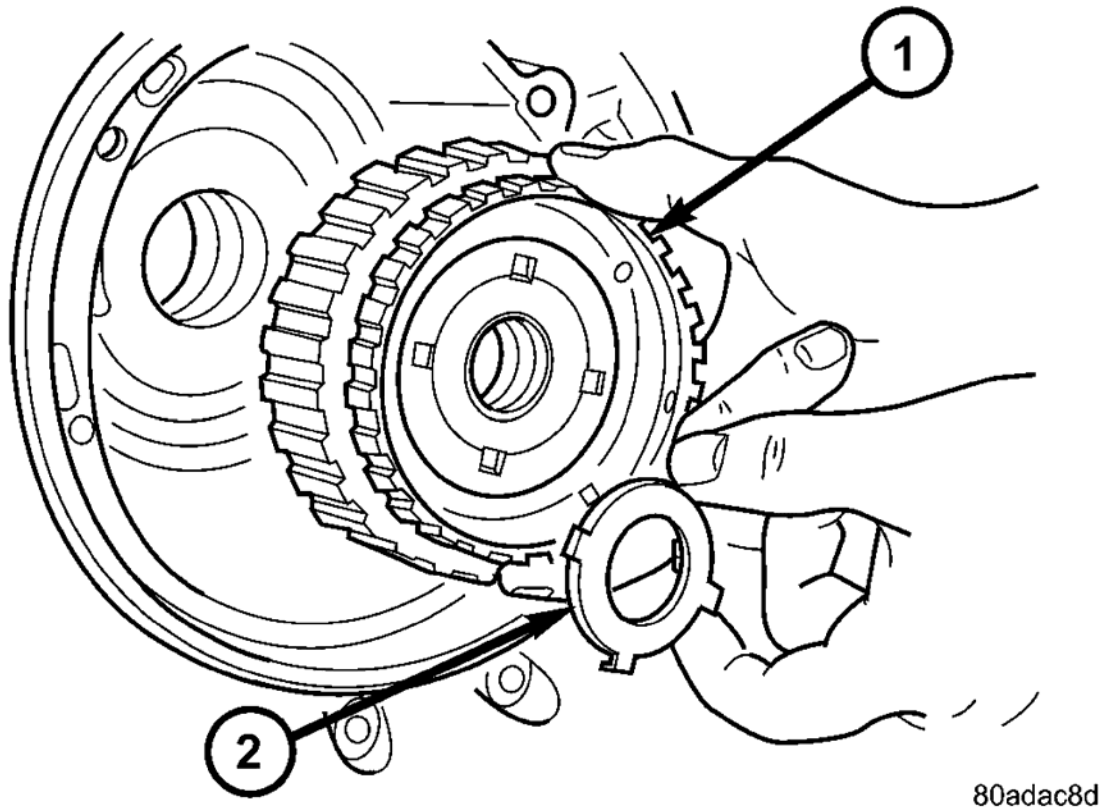
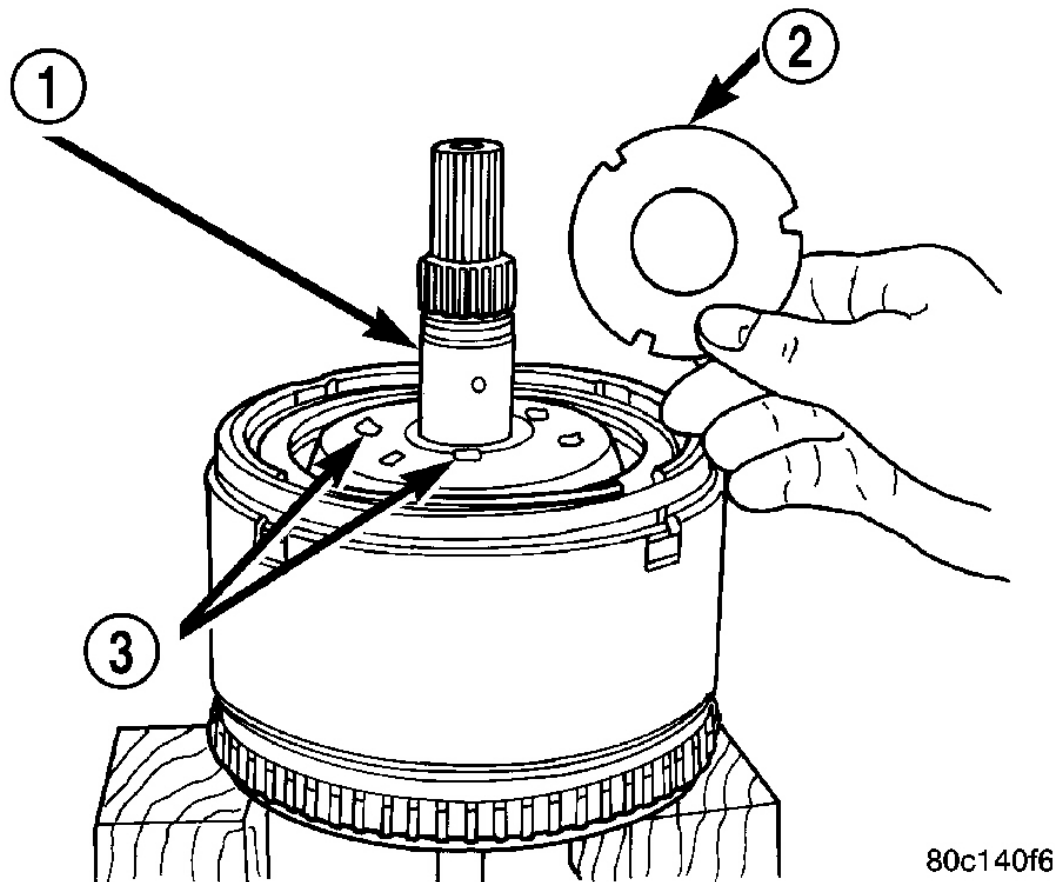


Fig. 53: Installing Front Sun Gear Assembly And #4 Thrust Washer
Courtesy of CHRYSLER LLC

- | |
|---|
| 1 - FRONT SUN GEAR ASSEMBLY
2 - #4 THRUST WASHER (FOUR TABS) |
|---|

38. Install front sun gear assembly (1) and #4 thrust washer (2). See **Fig. 53**.



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Fig. 54: Installing #4 Thrust Plate Using Petrolatum To Hold Into Position
Courtesy of CHRYSLER LLC

1 - OVERDRIVE SHAFT ASSEMBLY
2 - #4 THRUST PLATE (SELECT)
3 - PETROLATUM FOR RETENTION

39. Determine proper #4 thrust plate thickness. Select the thinnest available #4 thrust plate.
40. Install #4 thrust plate (2) using petrolatum to hold into position. See **Fig. 54**.
41. Install input clutch assembly. Ensure the input clutch assembly is completely seated by viewing position through input speed sensor hole. **If the speed sensor tone wheel is not centered in the opening, the input clutches assembly is not seated properly.**

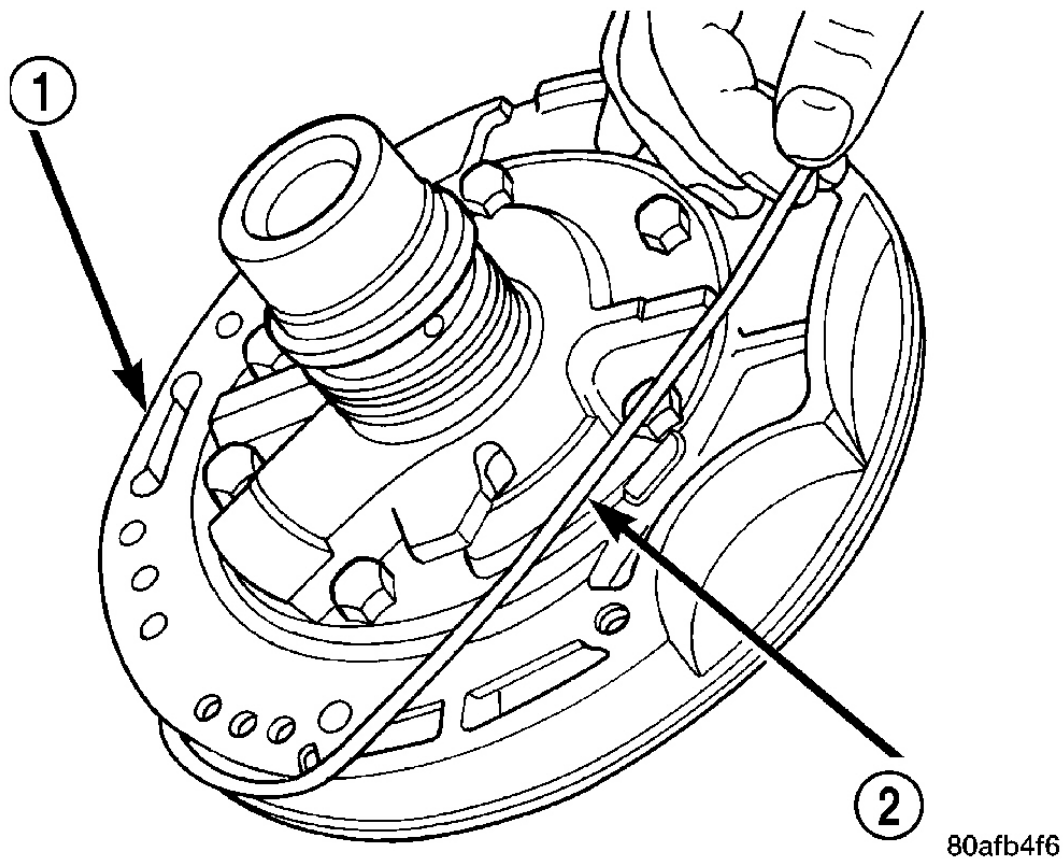
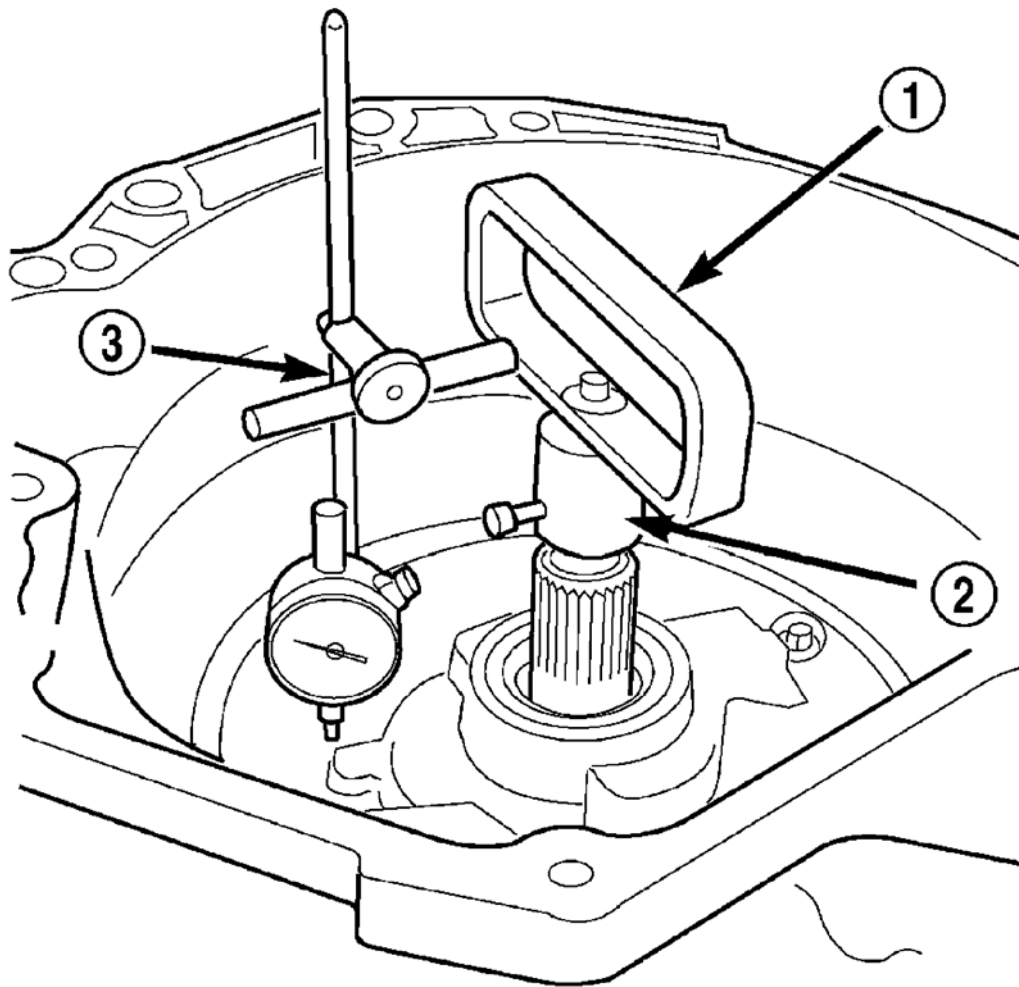


Fig. 55: Removing Oil Pump O-Ring And Installing Oil Pump And Gasket To Transmission
Courtesy of CHRYSLER LLC

1 - OIL PUMP ASSEMBLY
2 - O-RING

42. Remove the oil pump o-ring (2) and install oil pump and gasket to transmission. See **Fig. 55**. Use screw-in dowels or Phillips head screwdrivers to align pump to case. Be sure to reinstall O-ring on oil pump after selecting the proper No. 4 thrust plate.



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Fig. 56: Measuring Input Shaft End Play Using End Play Set 8266
 Courtesy of CHRYSLER LLC

- | |
|--|
| 1 - TOOL 8266-8
2 - TOOL 8266-2
3 - TOOL C-3339A |
|--|

43. Measure the input shaft end play with the transmission in the vertical position. This will ensure that the measurement will be accurate.
44. Set up and measure endplay using End Play Set 8266 (1, 2) and Dial Indicator Set C3339A (3) as shown. See **Fig. 56**.
45. Measure input shaft end play. **Input shaft end play must be 0.127 to 0.635 mm (0.005 to 0.025 inch).** For example, if end play reading is 0.055 inch, select No. 4 Thrust Plate which is 0.071 to 0.074 thick. This should provide an input shaft end play reading of 0.020 inch, which is within specifications.

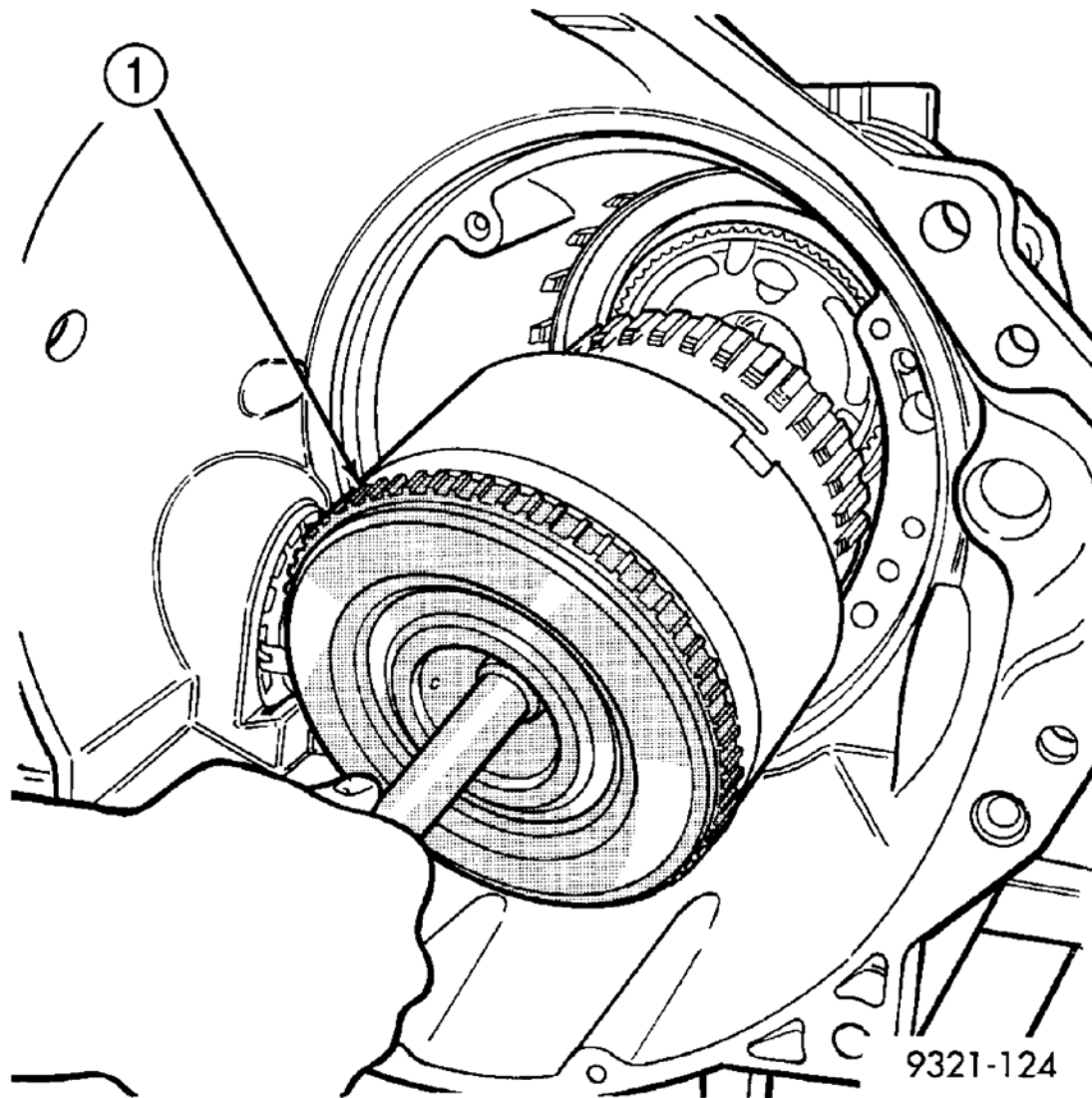


Fig. 57: Installing Input Clutch Assembly With Proper Thrust Plate
Courtesy of CHRYSLER LLC

1 - INPUT CLUTCH ASSEMBLY

46. Remove oil pump, gasket, and input clutch assembly to gain access to and install proper #4 thrust plate.
47. Install input clutch assembly (1) with proper thrust plate. See **Fig. 57**.

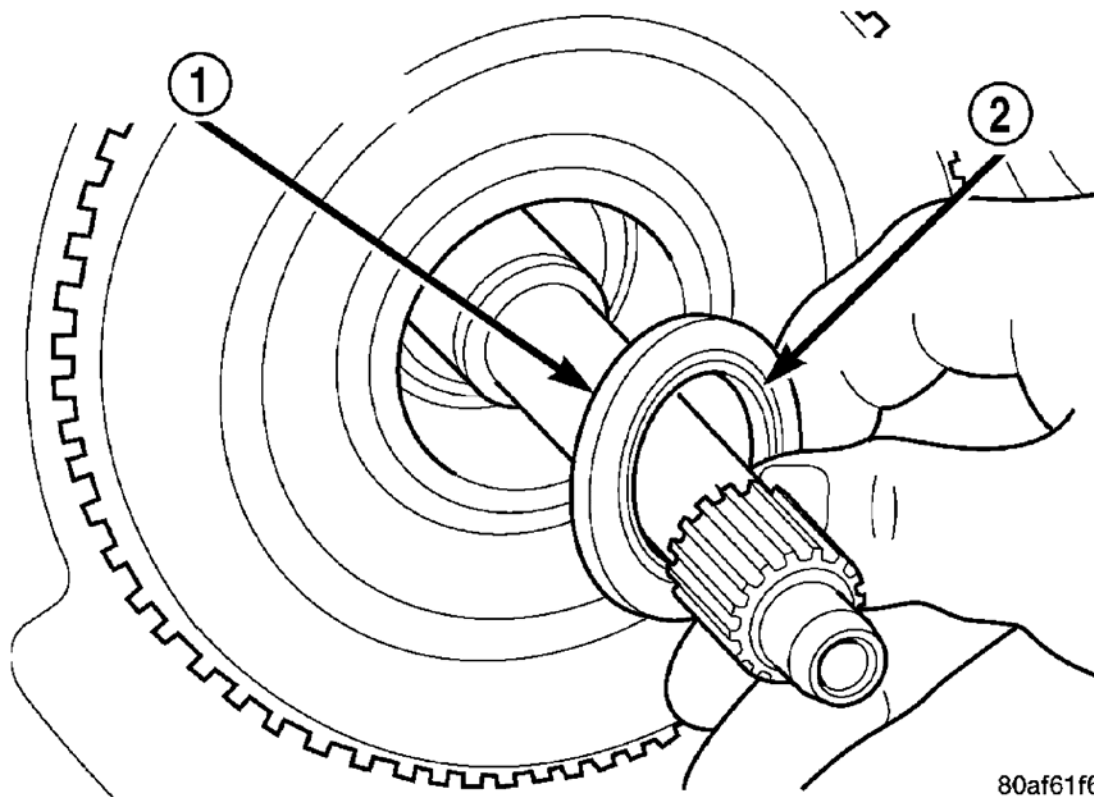
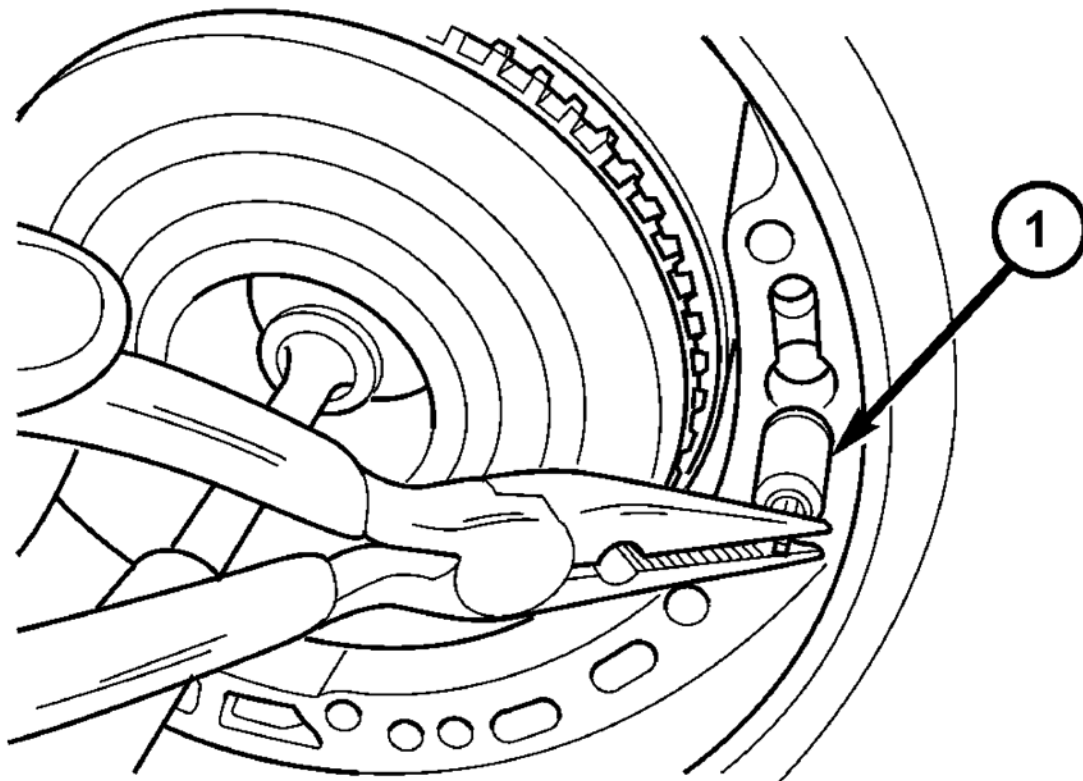


Fig. 58: Installing #1 Caged Needle Bearing
Courtesy of CHRYSLER LLC

1 - #1 CAGED NEEDLE BEARING 2 - NOTE: TANGED SIDE OUT
--

48. Install #1 caged needle bearing (1). See **Fig. 58**.



80f7dc99

Fig. 59: Replacing Cooler By-Pass Valve
Courtesy of CHRYSLER LLC

1 - BYPASS VALVE

CAUTION: By-pass valve MUST be replaced if transmission failure occurs.

49. Replace cooler by-pass valve (1) if transmission failure has occurred. See **Fig. 59**.

NOTE: To align oil pump, gasket, and case during installation, use threaded dowels or Phillips screwdrivers.

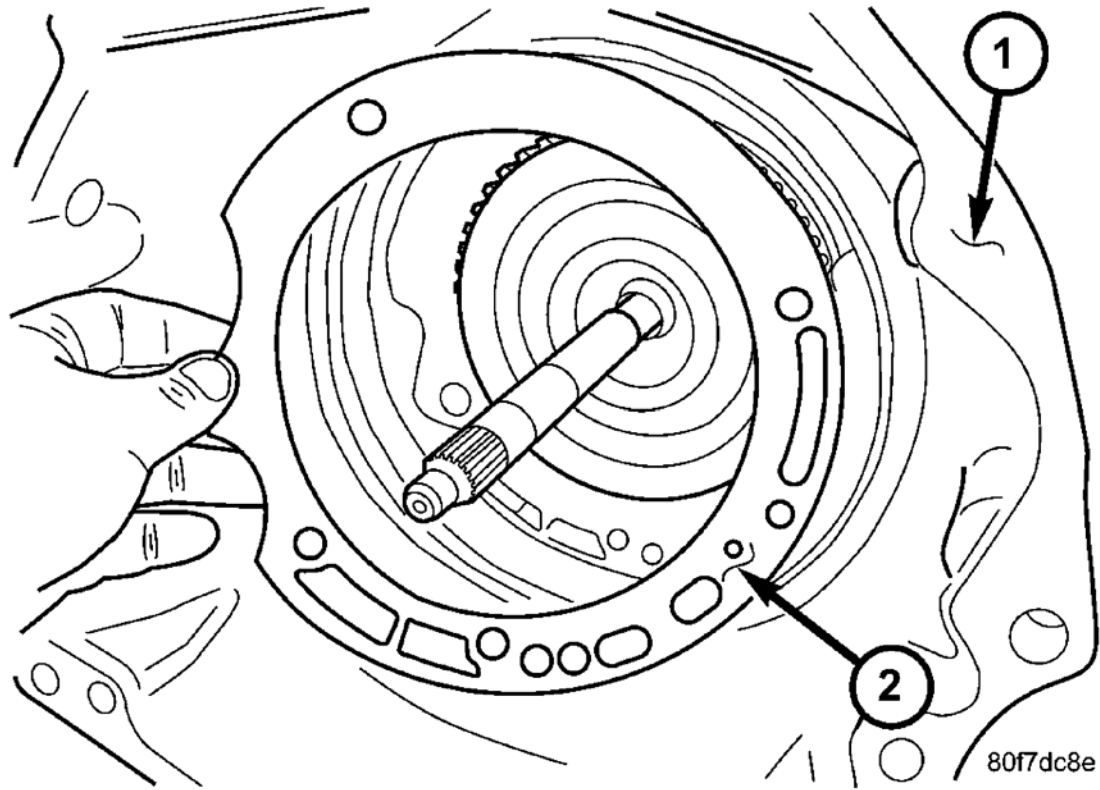
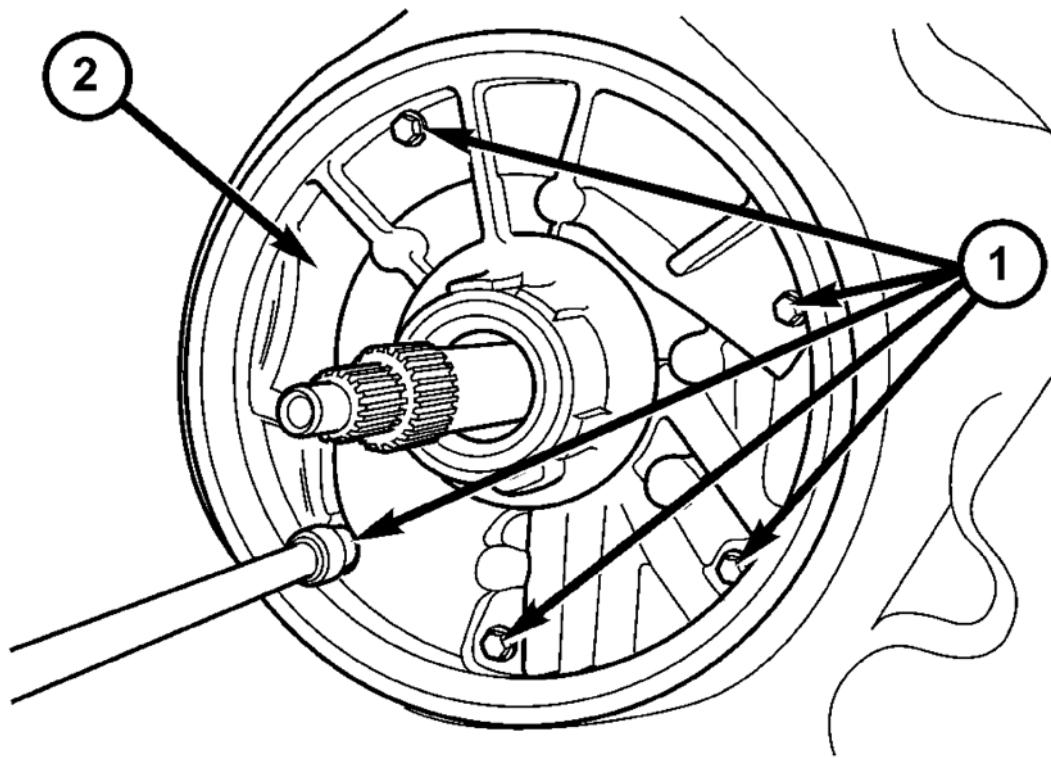


Fig. 60: Installing Oil Pump Gasket
Courtesy of CHRYSLER LLC

- | |
|--|
| 1 - BELLHOUSING
2 - OIL PUMP GASKET |
|--|

50. Install oil pump gasket (2). See **Fig. 60**.



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Fig. 61: Installing Oil Pump And Torque Oil Pump-To-Case Bolts
Courtesy of CHRYSLER LLC

1 - BOLTS
2 - OIL PUMP

51. Install oil pump (2) and torque oil pump-to-case bolts (1) to 30 N.m (265 in. lbs.). Do not reuse original oil pump bolts. See **Fig. 61**.

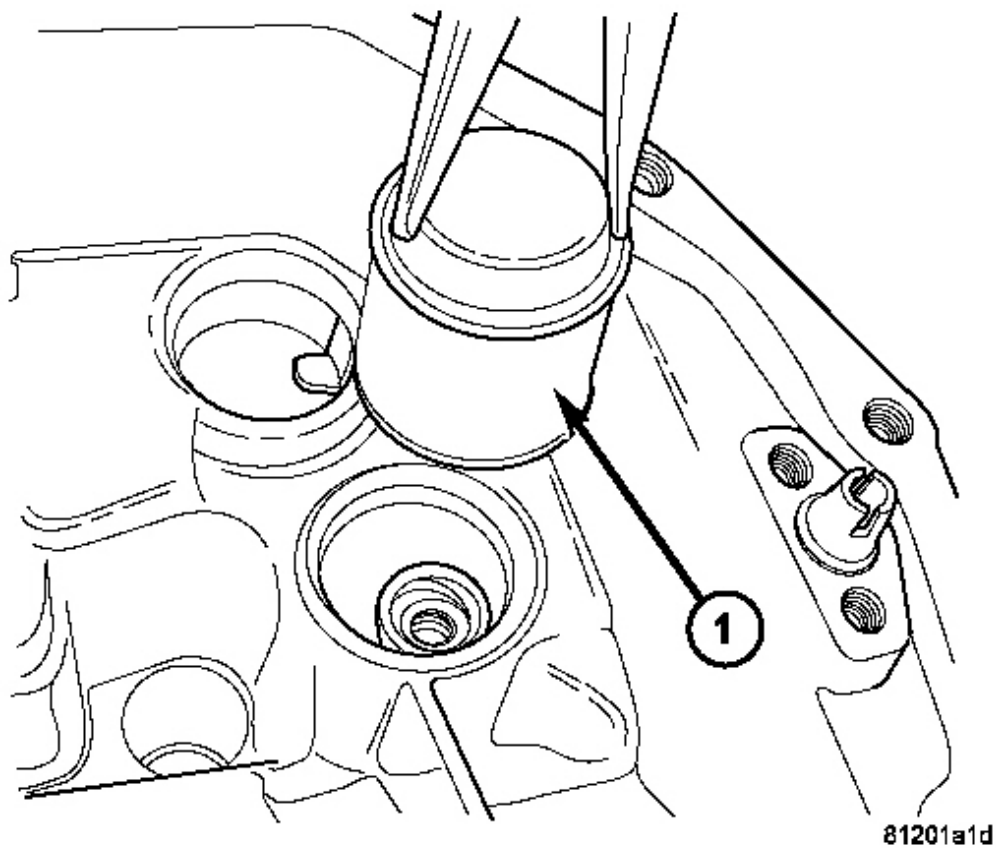


Fig. 62: Installing Low/Reverse Accumulator
Courtesy of CHRYSLER LLC

1 - ACCUMULATOR PISTON

52. Install low/reverse accumulator (1) as shown. See **Fig. 62.**

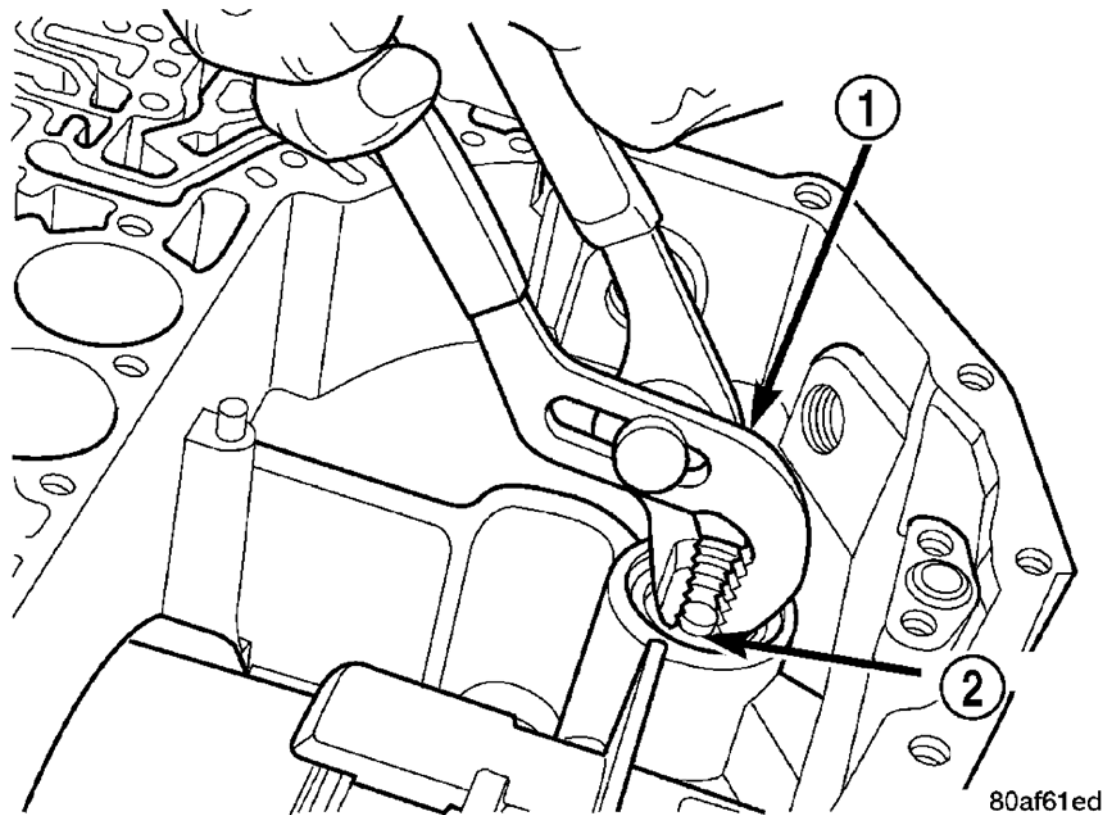


Fig. 63: Installing Low/Reverse Accumulator Plug
Courtesy of CHRYSLER LLC

- | |
|-----------------------------------|
| 1 - ADJUSTABLE PLIERS
2 - PLUG |
|-----------------------------------|

53. Install low/reverse accumulator plug (2). See **Fig. 63**.

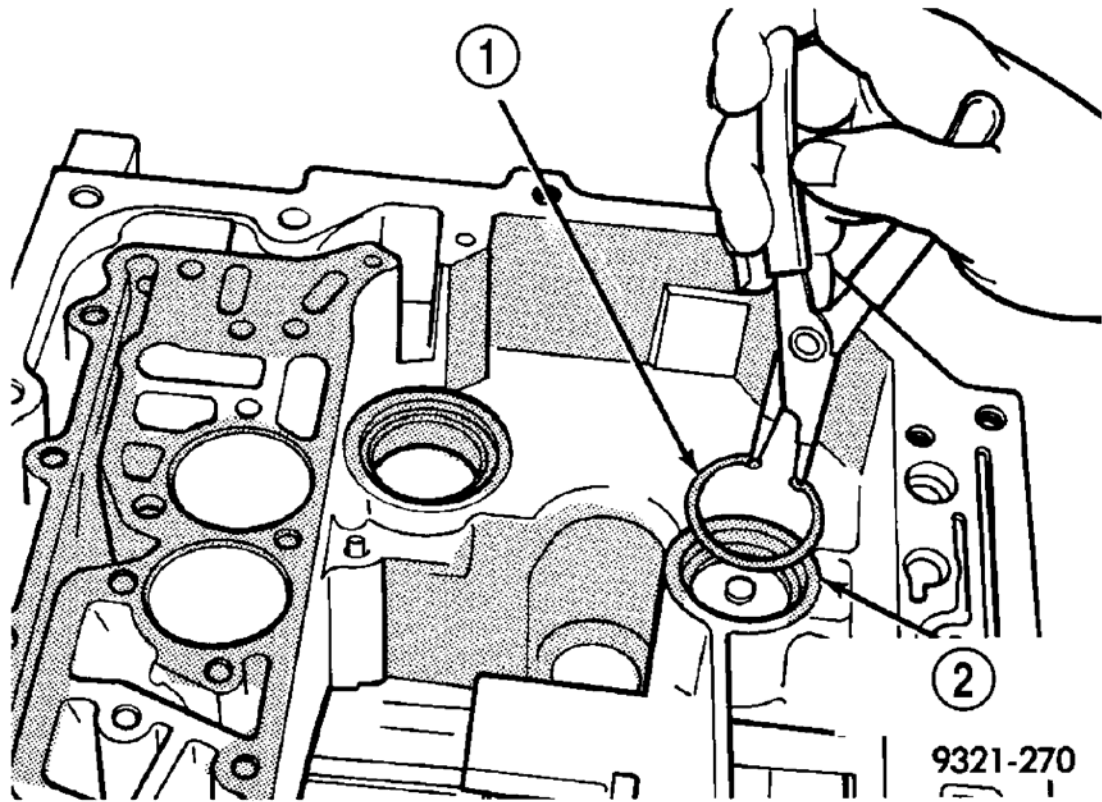
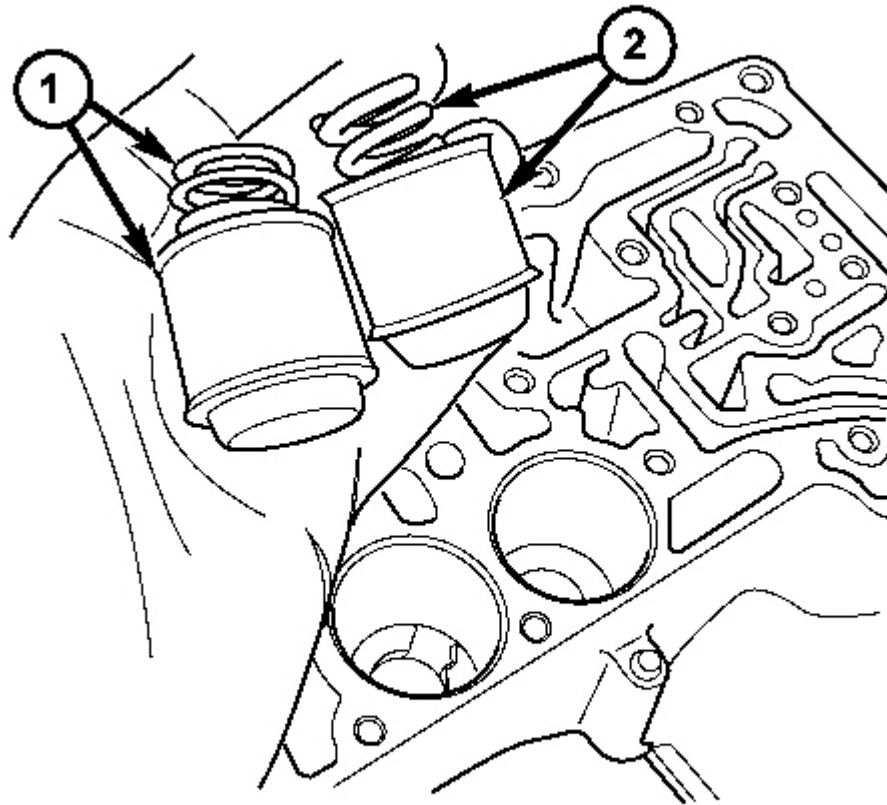


Fig. 64: Installing Low/Reverse Accumulator Snap Ring
Courtesy of CHRYSLER LLC

- | |
|--|
| 1 - SNAP RING
2 - LOW/REVERSE ACCUMULATOR |
|--|

54. Install low/reverse accumulator snap ring (1). See **Fig. 64**.

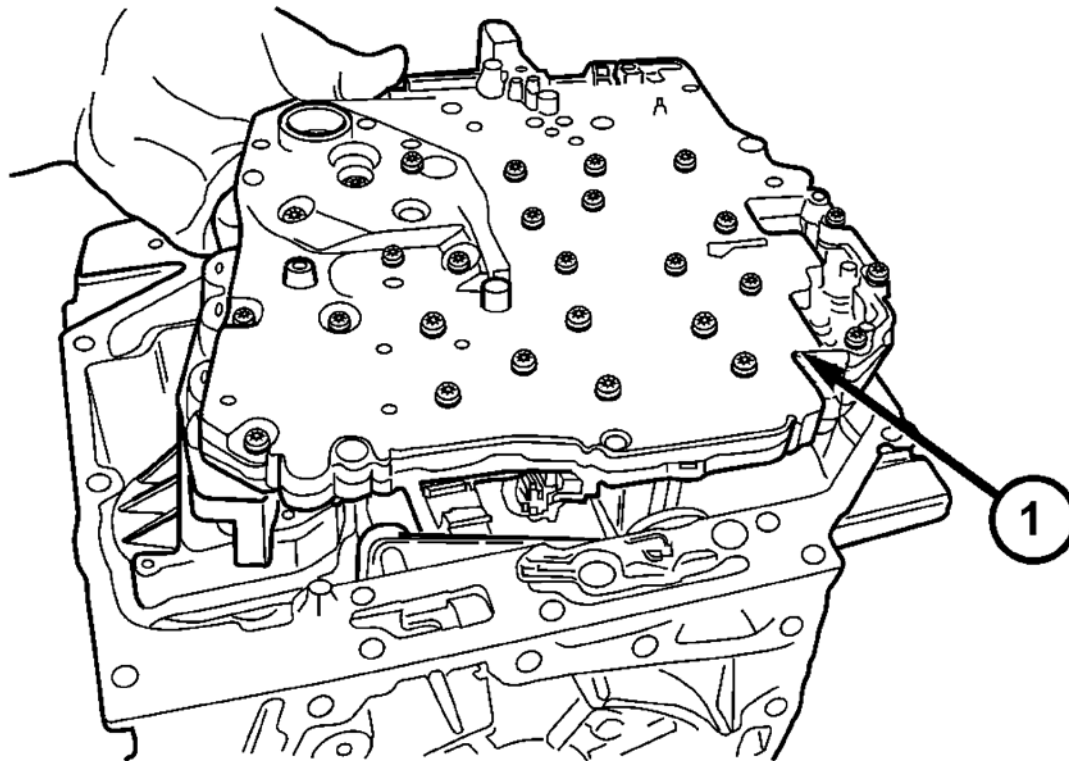


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Fig. 65: Installing Underdrive And Overdrive Accumulators And Springs
Courtesy of CHRYSLER LLC

1 - OVERDRIVE PISTON AND SPRING 2 - UNDERDRIVE PISTON AND SPRING

55. Install underdrive (2) and overdrive (1) accumulators and springs. See **Fig. 65**.



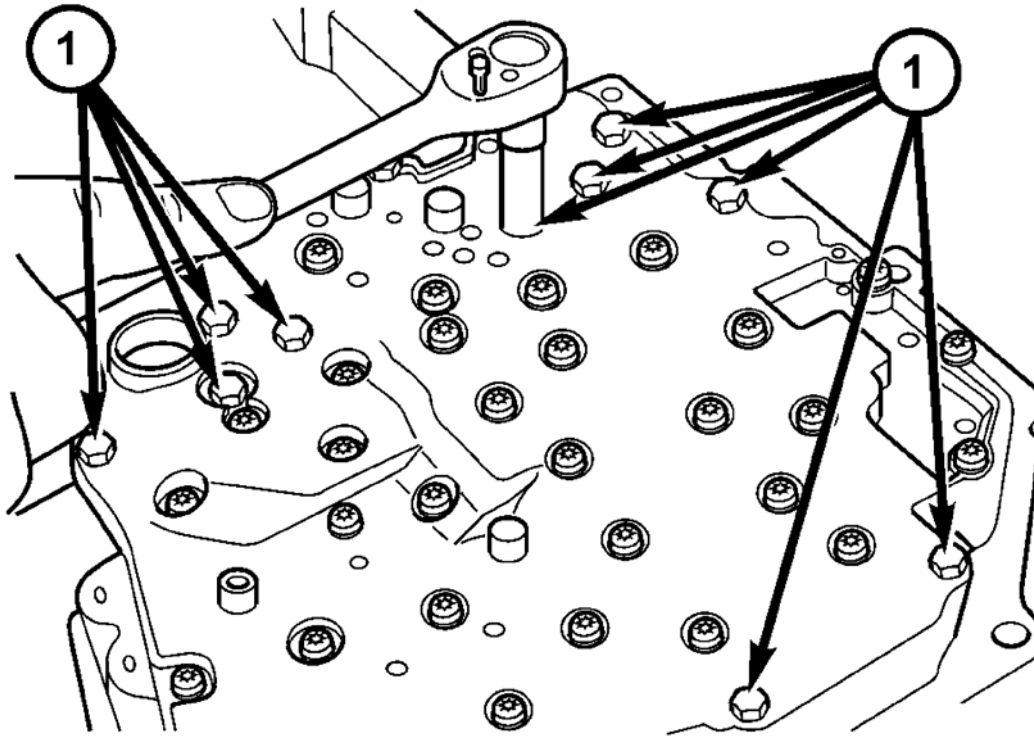
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Fig. 66: Removing/Installing Valve Body
Courtesy of CHRYSLER LLC

1 - VALVE BODY

CAUTION: Do not handle the valve body by the manual shaft. Damage could result.

56. Install valve body (1) into place as shown. See **Fig. 66**.

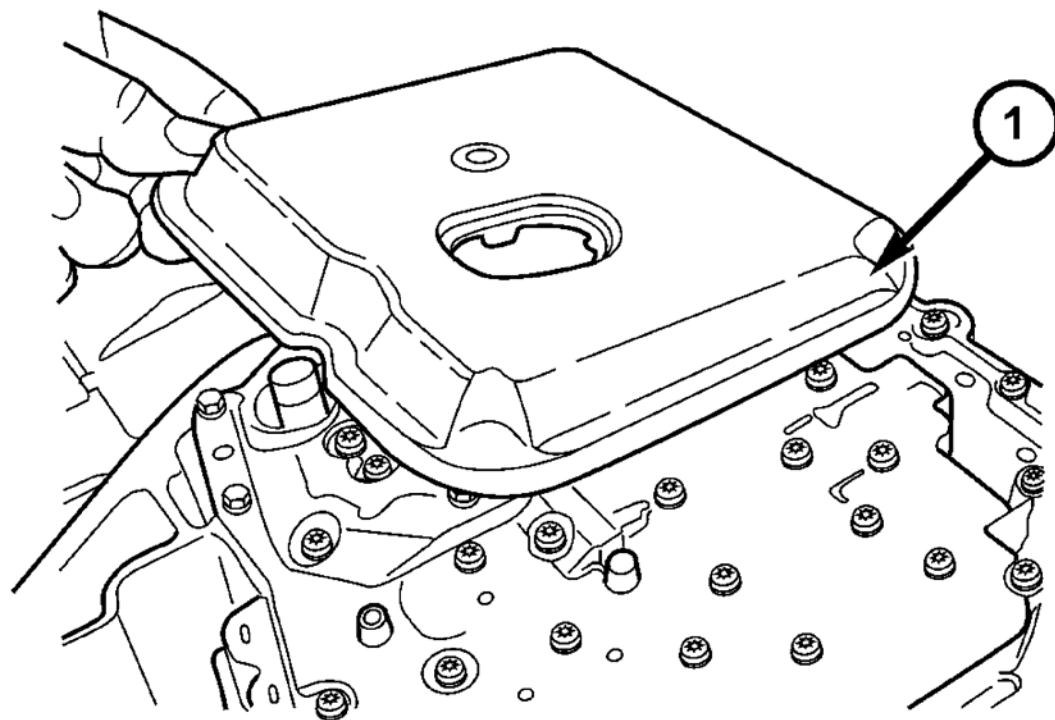


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Fig. 67: Removing/Installing Valve Body Bolts
Courtesy of CHRYSLER LLC

1 - BOLTS

57. Install seven (7) valve body-to-case bolts (1) and torque to 12 N.m (105 in. lbs.). See **Fig. 67.**

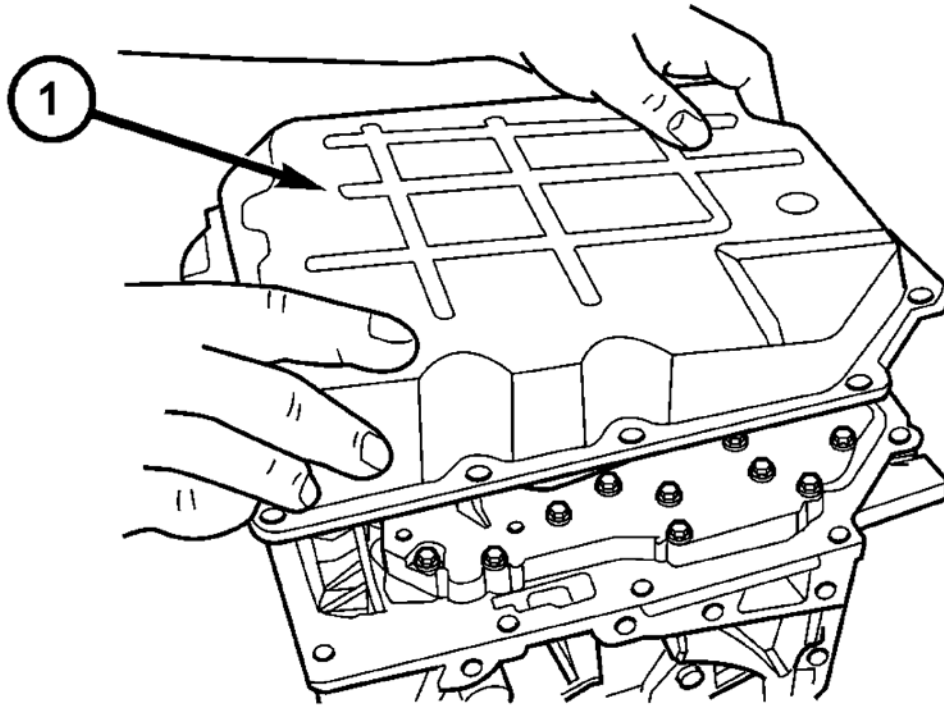


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Fig. 68: Removing/Installing Transmission Oil Filter
Courtesy of CHRYSLER LLC

1 - TRANSMISSION FILTER

58. Install transmission oil filter (1). See **Fig. 68**. Tighten the bolts to 5 N.m (45 in. lbs.).

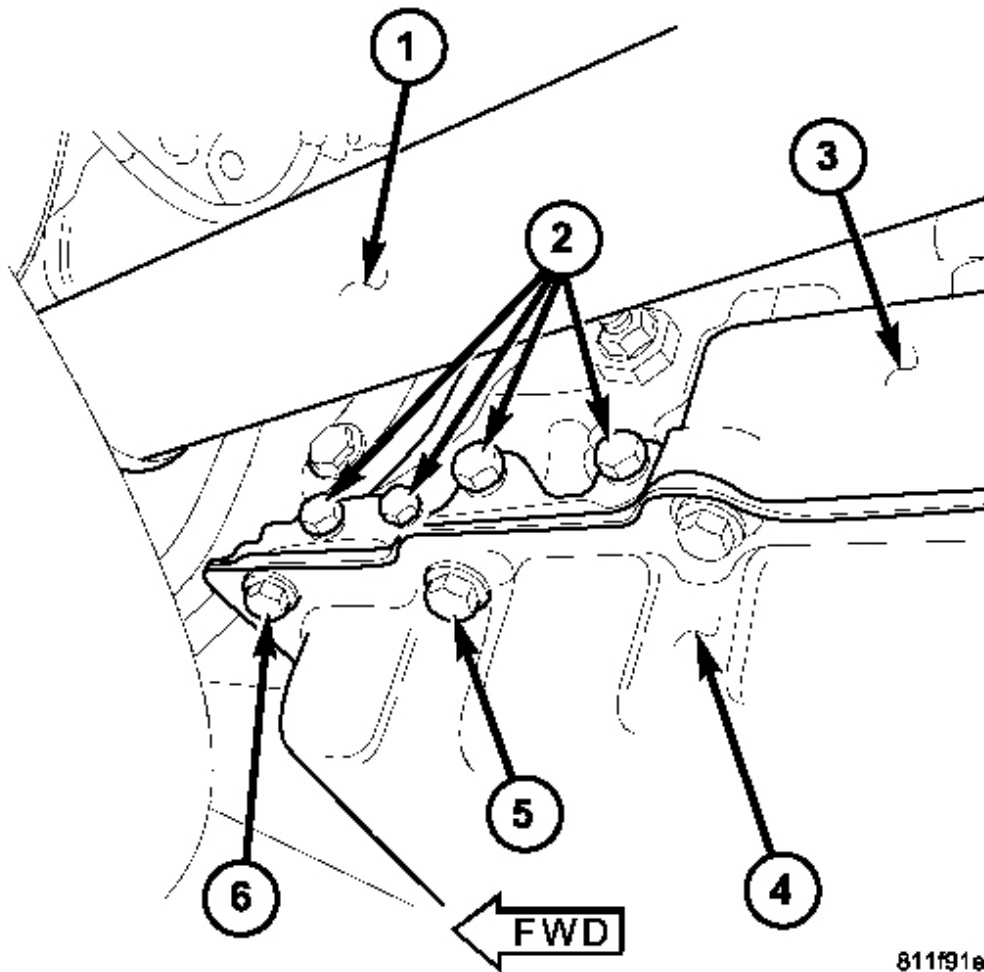


80f7d8bb

Fig. 69: Removing/Installing Transmission Oil Pan
Courtesy of CHRYSLER LLC

1 - TRANSMISSION OIL PAN

59. Install transmission oil pan (1) with a bead of Mopar® ATF RTV. See **Fig. 69**.



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Fig. 70: Locating Oil Pan Bolts & Pressure Ports
Courtesy of CHRYSLER LLC

- 1 - FRONT DRIVESHAFT
- 2 - PRESSURE PORTS
- 3 - TRANSMISSION CASE
- 4 - TRANSMISSION OIL PAN
- 5 - SECOND TRANSMISSION OIL PAN BOLT ON LEFT SIDE
- 6 - FIRST TRANSMISSION OIL PAN BOLT

NOTE: Before installing the oil pan bolt in the bolt hole located between the torque converter clutch on and U/D clutch pressure tap circuits, it will be necessary to replenish the sealing patch on the bolt using Mopar® Lock & Seal Adhesive. See Fig. 70.

60. Install and torque the oil pan-to-case bolts to 20 N.m (14.5 ft. lbs.).

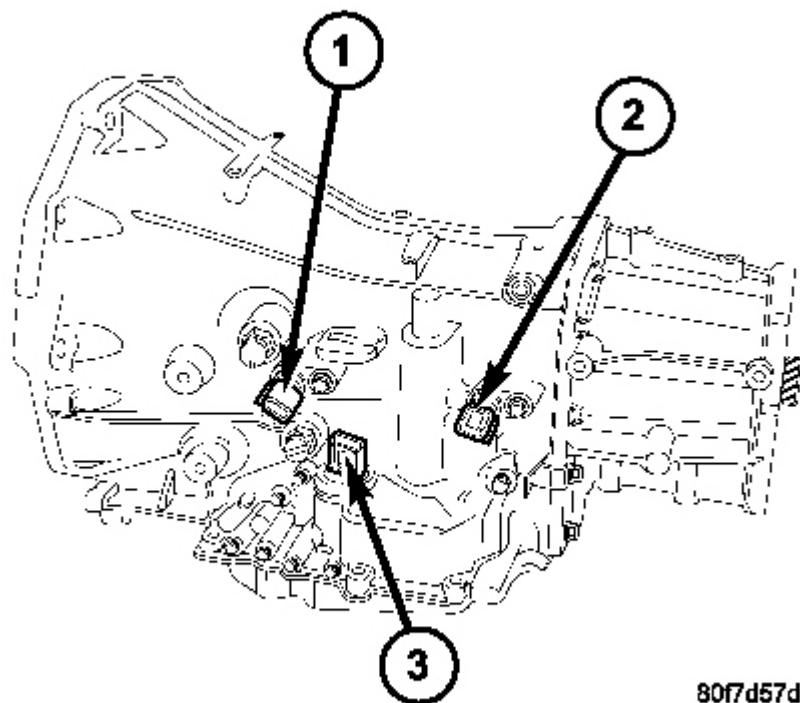


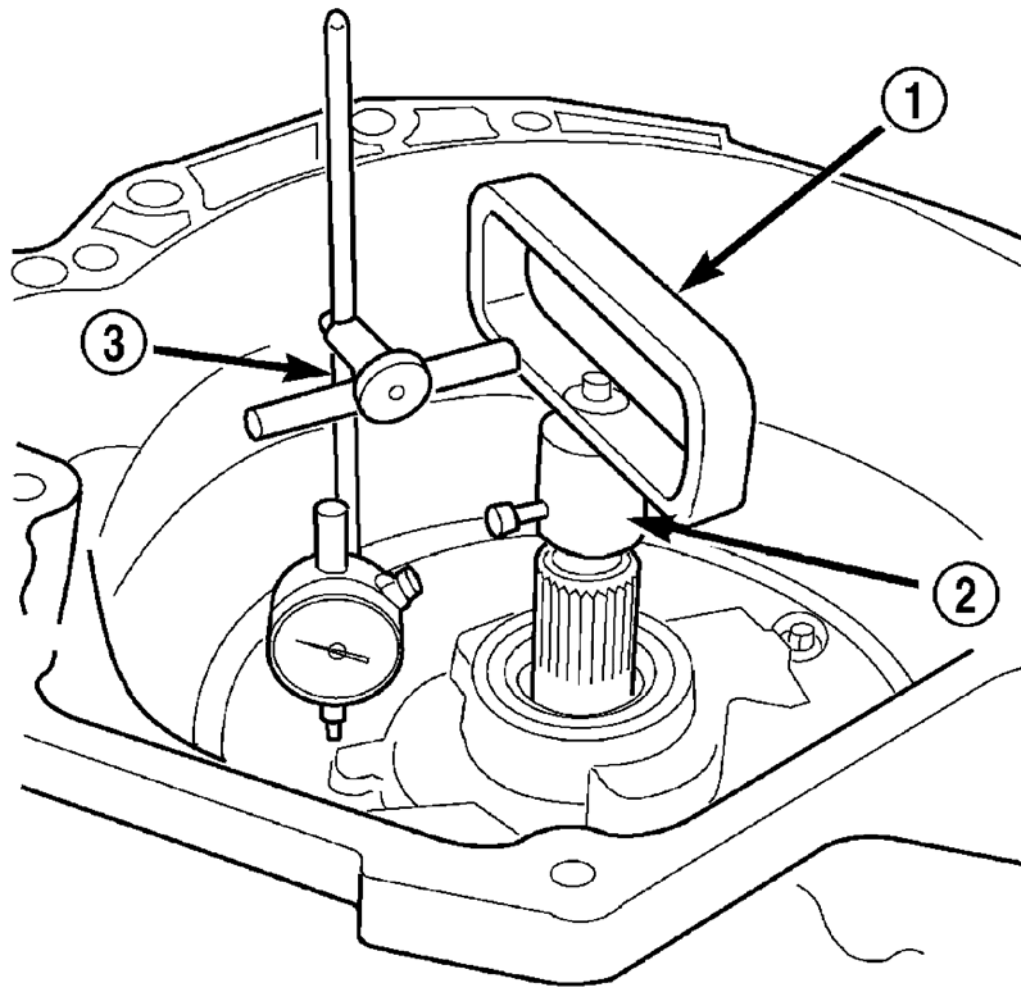
Fig. 71: Locating Input Speed, Output Speed and Transmission Range Sensors
Courtesy of CHRYSLER LLC

1 - INPUT SPEED SENSOR 2 - OUTPUT SPEED SENSOR 3 - TRANSMISSION RANGE SENSOR
--

NOTE: Before installing either speed sensor bolt, it will be necessary to replenish the sealing patch on the bolt using Mopar® Lock & Seal Adhesive.

61. Install both speed sensors (1, 2) into the transmission case. Torque the speed sensor bolts to 9 N.m (80 in.

lbs.). See **Fig. 71**.



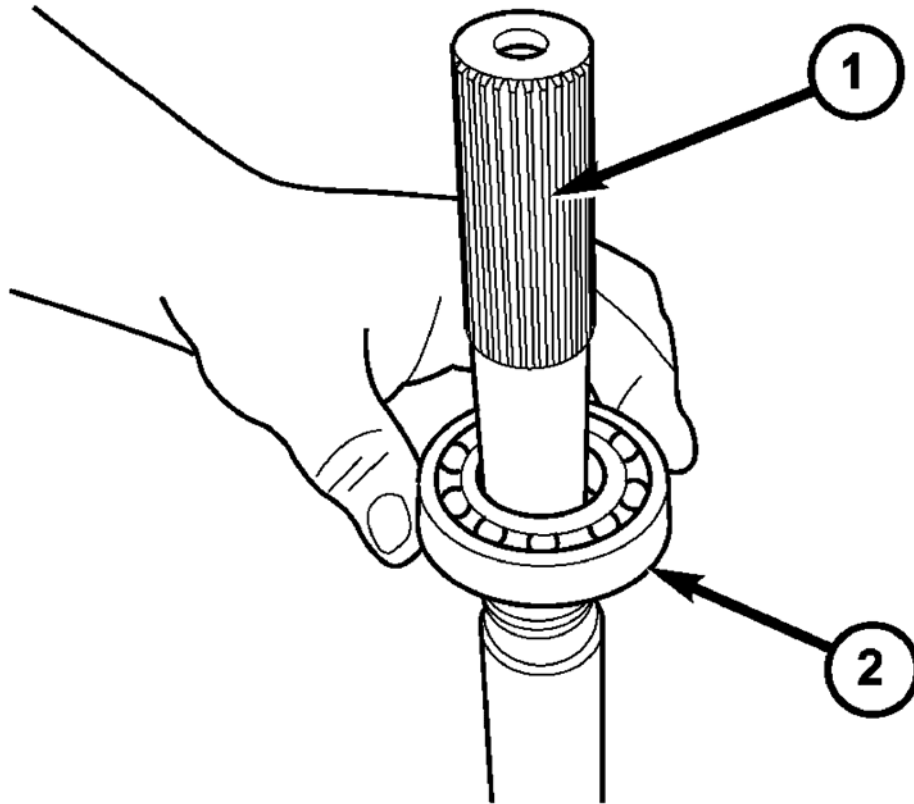
80bcibd18

Fig. 72: Measuring Input Shaft End Play Using End Play Set 8266
 Courtesy of CHRYSLER LLC

- | |
|------------------|
| 1 - TOOL 8266-8 |
| 2 - TOOL 8266-2 |
| 3 - TOOL C-3339A |

62. As a final check of the transmission, measure the input shaft end play. This will indicate when a #4 thrust plate change is required. The #4 thrust plate is located behind the overdrive clutch hub. Attach a dial indicator C-3339A to transmission bell housing with its plunger seated against end of input shaft. See **Fig. 72**. Install tool 8266-2 (2), 8266-8 (1) and move input shaft in and out to obtain end play reading. **Input shaft end play must be 0.127 to 0.635 mm (0.005 to 0.025 inch)**. If not within specifications, make the necessary thrust plate adjustment.

63. On 4X2 transmissions, perform the following, if necessary:

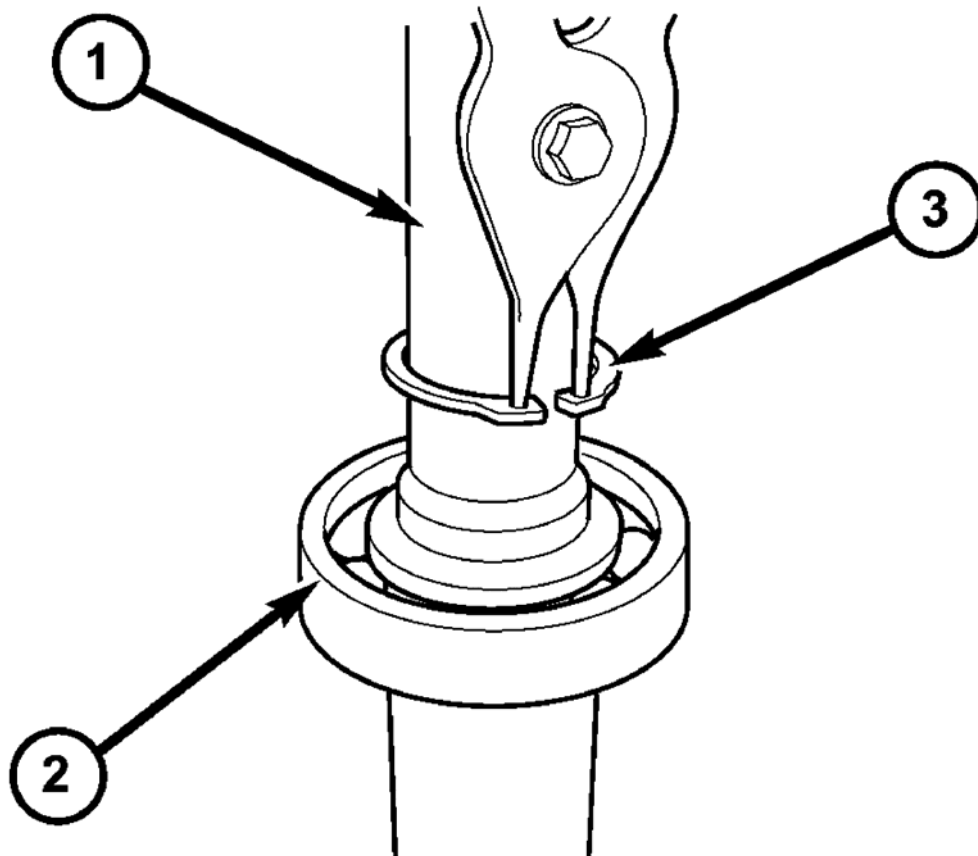


80fc1396

Fig. 73: Removing/Installing Extension Shaft Bearing
Courtesy of CHRYSLER LLC

1 - EXTENSION SHAFT
2 - BEARING

- Install the extension shaft bearing (2) onto the extension shaft. See **Fig. 73**.

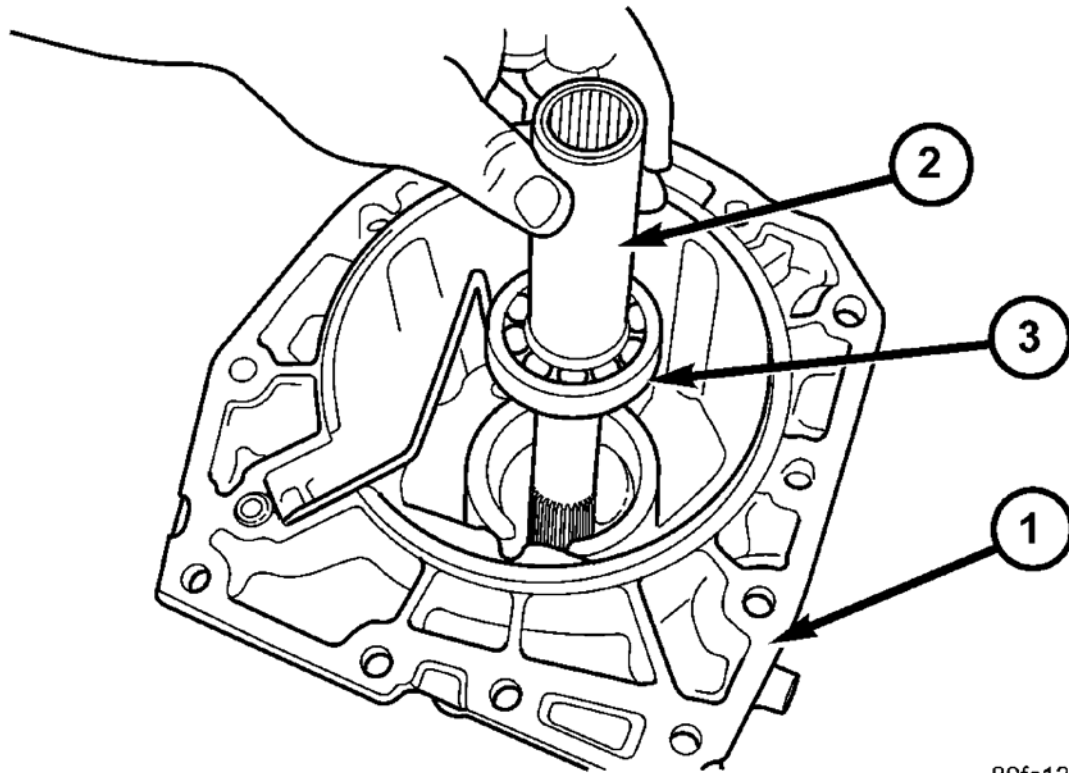


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Fig. 74: Removing/Installing Extension Shaft Bearing Retaining Ring
Courtesy of CHRYSLER LLC

1 - EXTENSION SHAFT
2 - BEARING
3 - RETAINING RING

- Install the extension shaft bearing retaining ring (3) onto the extension shaft (1). See **Fig. 74**.



80fc1375

Fig. 75: Installing Extension Shaft And Bearing Assembly Into Extension Housing
Courtesy of CHRYSLER LLC

1 - EXTENSION HOUSING
2 - EXTENSION SHAFT
3 - BEARING

- Install the extension shaft (2) and bearing assembly (3) into the extension housing (1). See **Fig. 75**.

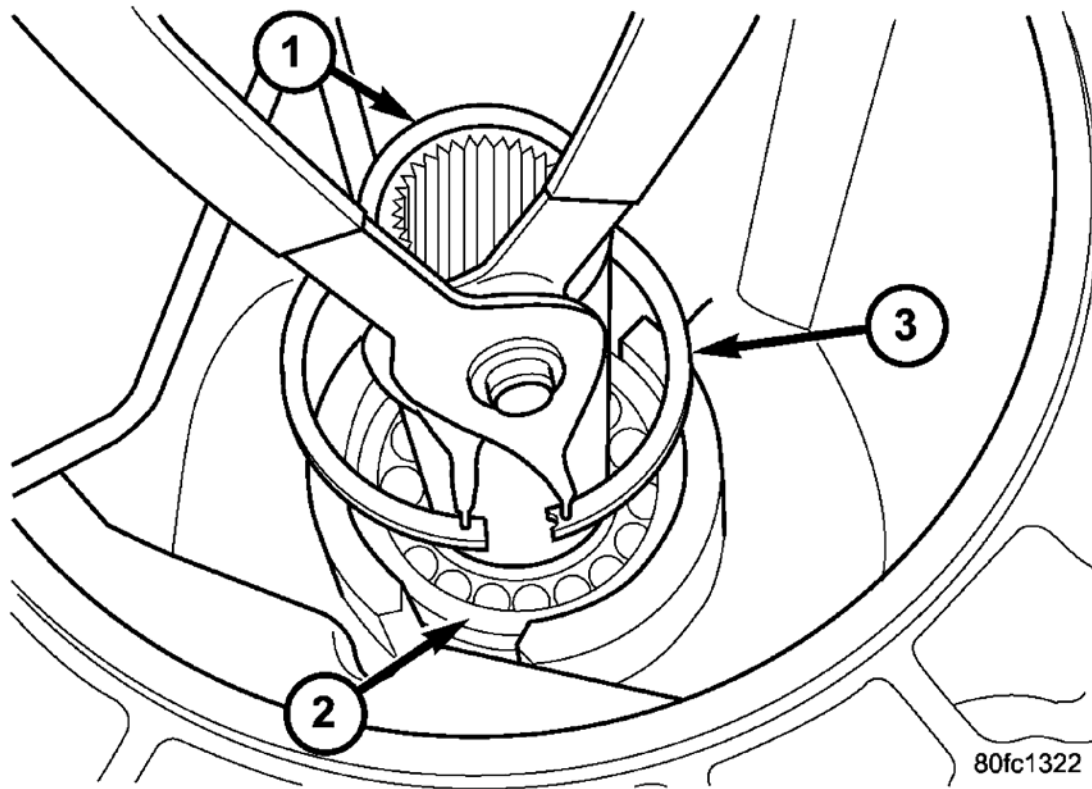
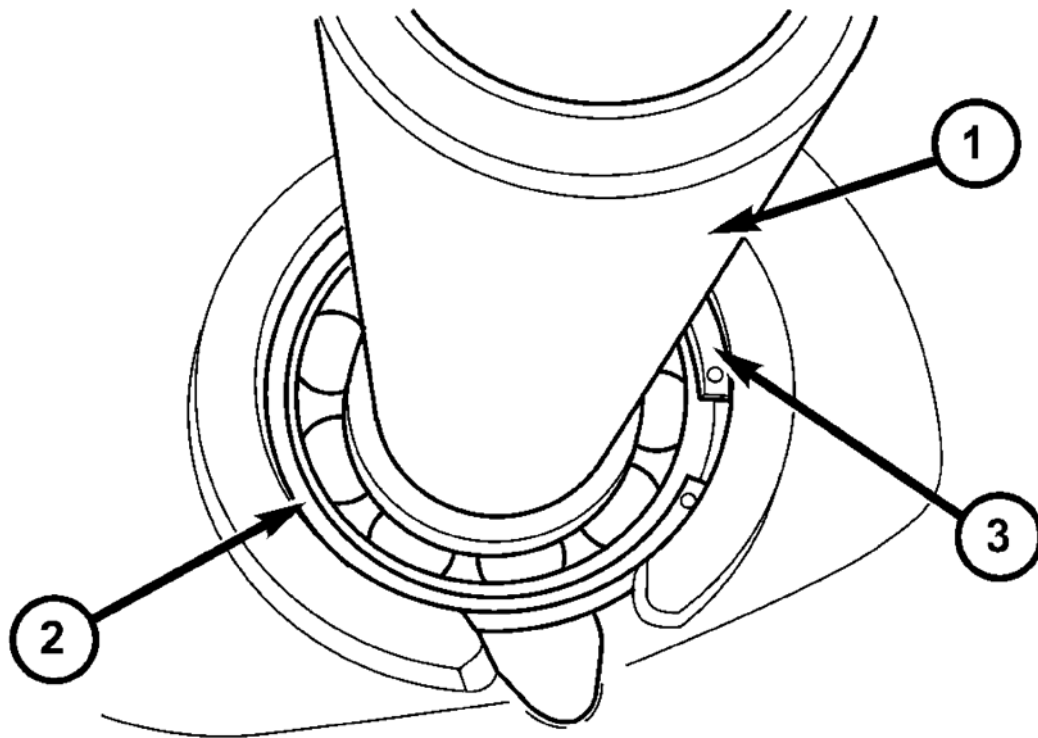


Fig. 76: Installing Extension Shaft Bearing Snap Ring Into Extension Housing
Courtesy of CHRYSLER LLC

1 - EXTENSION SHAFT
2 - BEARING
3 - SNAP RING

- Install the extension shaft bearing snap ring (3) into the extension housing. See **Fig. 76**.

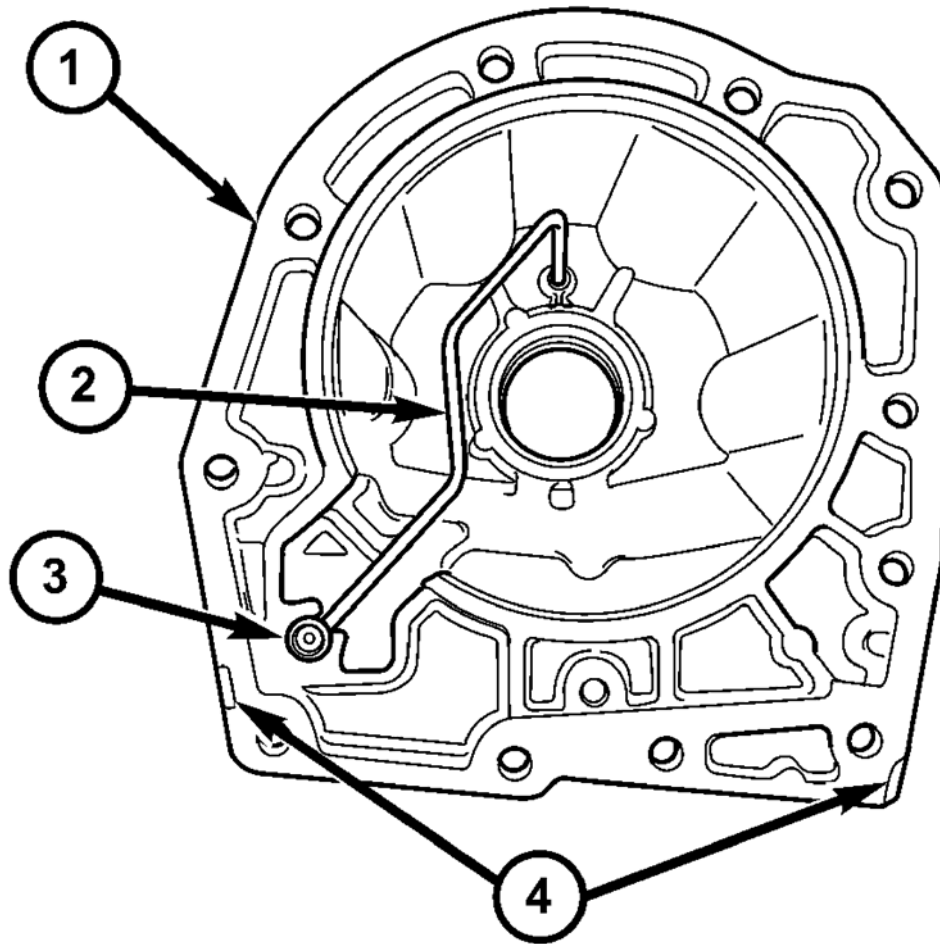


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Fig. 77: Identifying Extension Shaft, Bearing & Snap Ring
Courtesy of CHRYSLER LLC

- | |
|---------------------|
| 1 - EXTENSION SHAFT |
| 2 - BEARING |
| 3 - SNAP RING |

- Verify that the extension shaft snap ring (3) is fully engaged in the snap ring groove. See **Fig. 77**.

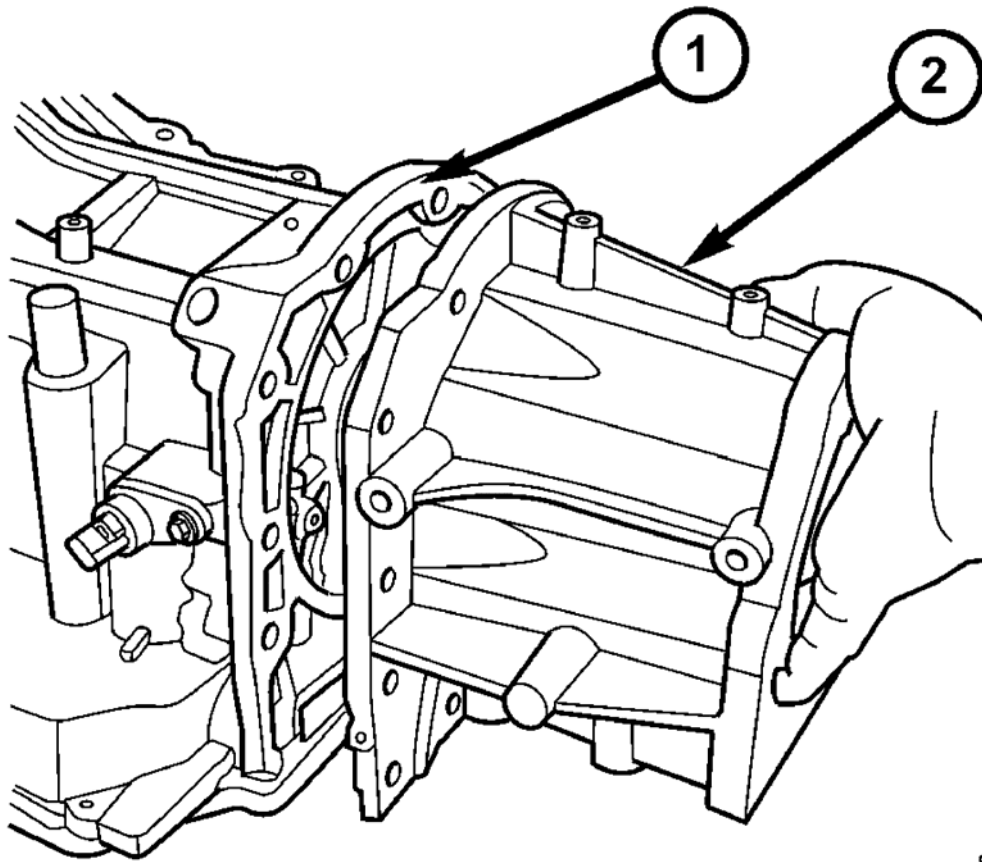


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Fig. 78: Inspecting Lube Tube Grommet For Damage
Courtesy of CHRYSLER LLC

- | |
|---------------|
| 1 - HOUSING |
| 2 - LUBE TUBE |
| 3 - GROMMET |
| 4 - PRY SLOTS |

64. Inspect the lube tube grommet (2) for damage. If the grommet lip is damaged, it will need to be replaced. See **Fig. 78**.



80f81701

Fig. 79: Installing Adapter Housing Onto Transmission Case
Courtesy of CHRYSLER LLC

1 - TRANSMISSION CASE 2 - ADAPTER HOUSING
--

65. Install the 4X4 stub shaft onto the transmission output shaft.
66. Place a bead of Mopar® ATF RTV on the rear surface of the transmission case for the adapter/extension housing.
67. Install the adapter housing (2) onto the transmission case, 4X4 vehicles only. See **Fig. 79**.

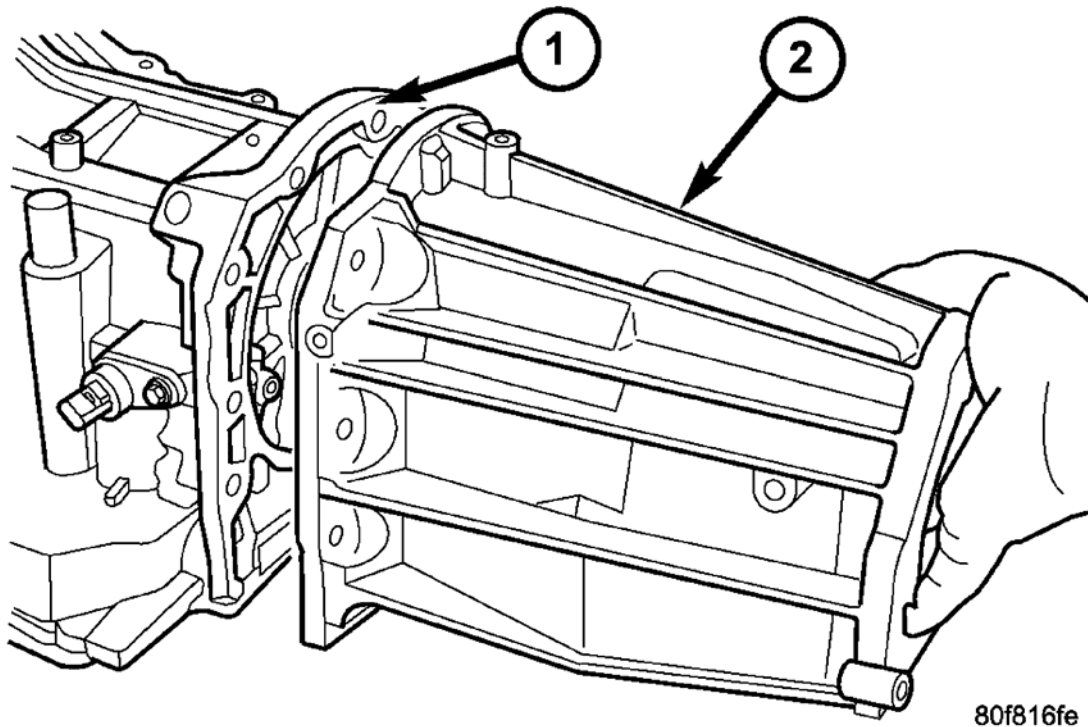
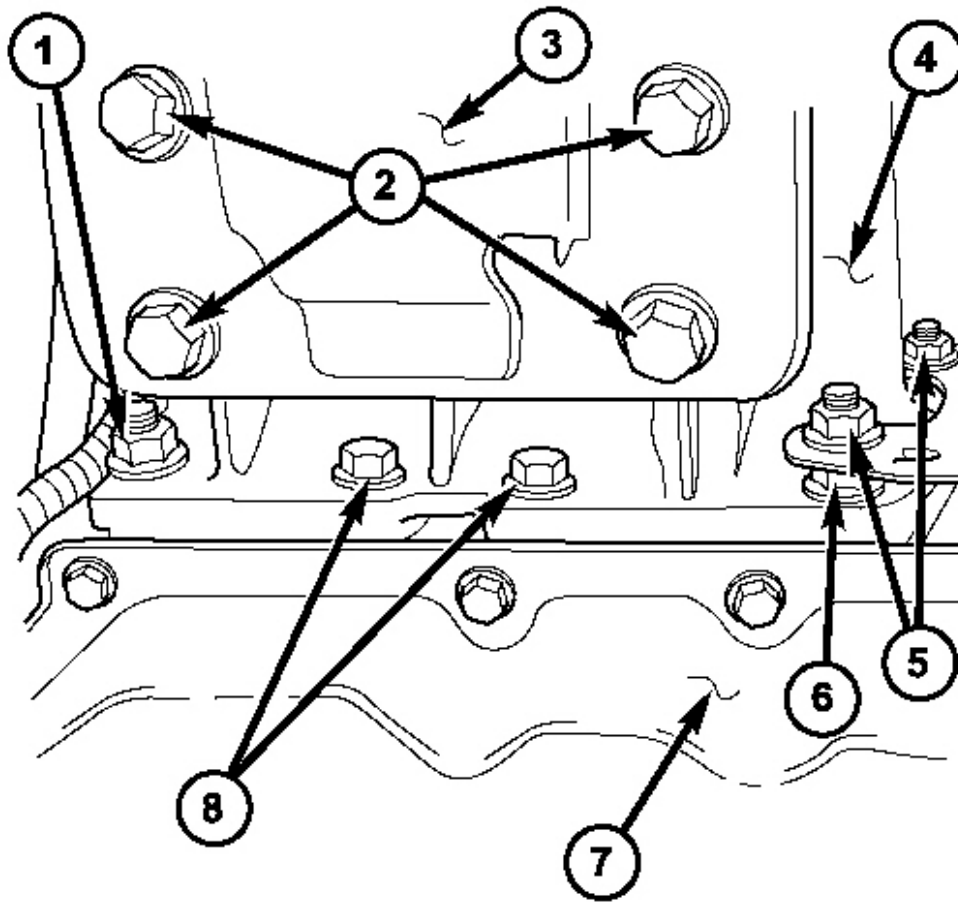


Fig. 80: Installing Extension Housing Onto Transmission Case
Courtesy of CHRYSLER LLC

- | |
|-----------------------|
| 1 - TRANSMISSION CASE |
| 2 - EXTENSION HOUSING |

68. Install the extension housing (2) onto the transmission case, 4X2 vehicles only. See **Fig. 80**.

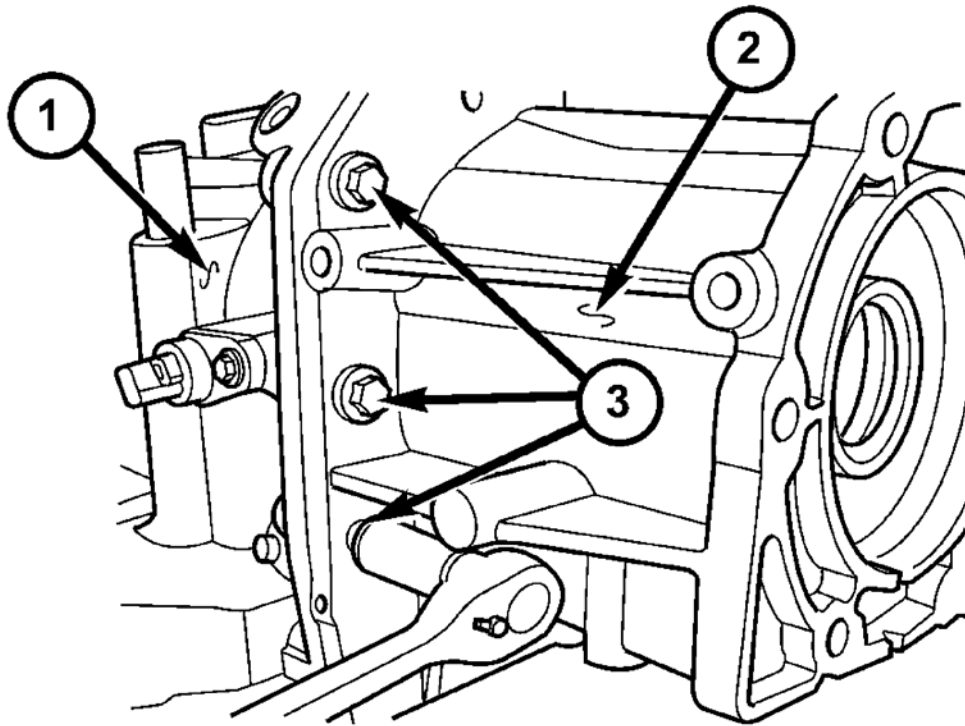


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Fig. 81: Adapter Housing Fasteners
Courtesy of CHRYSLER LLC

- 1 - STUD, ADAPTER/EXTENSION
- 2 - TRANSMISSION MOUNT FASTENERS (4)
- 3 - TRANSMISSION MOUNT
- 4 - TRANSMISSION CASE
- 5 - NUT, EXHAUST HANGER BRACKET (2)
- 6 - STUD, ADAPTER/EXTENSION
- 7 - TRANSMISSION OIL PAN
- 8 - BOLT, ADAPTER/EXTENSION (2)

NOTE: Before installing the lowermost four adapter/extension housing bolts, it will be necessary to replenish the sealing patch on the bolts using Mopar® Lock & Seal Adhesive.



80f81703

Fig. 82: Installing Adapter Housing Bolts
Courtesy of CHRYSLER LLC

1 - TRANSMISSION CASE
2 - ADAPTER HOUSING
3 - BOLTS

69. Install the bolts that hold the adapter or extension housing onto the transmission case. Be sure to install any stud bolts to their original locations. Tighten the bolts to 54 N.m (40 ft.lbs.). See **Fig. 82**.